



Revision Number: 003.0

Issue date: 07/27/2020

**1. PRODUCT AND COMPANY IDENTIFICATION**

<b>Product name:</b>	<b>Loctite Epoxy Extra Time Hardener</b>	<b>IDH number:</b>	1427687
<b>Product type/use:</b>	Epoxy Hardener	<b>Item number:</b>	1405603_1427687
<b>Restriction of Use:</b>	None identified	<b>Region:</b>	United States
<b>Company address:</b>	<b>Contact information:</b>		
Henkel Corporation	Telephone: +1 (860) 571-5100		
One Henkel Way	MEDICAL EMERGENCY Phone: Poison Control Center		
Rocky Hill, Connecticut 06067	1-877-671-4608 (toll free) or 1-303-592-1711		
	TRANSPORT EMERGENCY Phone: CHEMTREC		
	1-800-424-9300 (toll free) or 1-703-527-3887		
	Internet: www.henkelna.com		

**2. HAZARDS IDENTIFICATION**

EMERGENCY OVERVIEW	
<b>DANGER:</b>	HARMFUL IN CONTACT WITH SKIN. CAUSES SEVERE SKIN BURNS AND EYE DAMAGE. MAY CAUSE AN ALLERGIC SKIN REACTION. MAY CAUSE ALLERGY OR ASTHMA SYMPTOMS OR BREATHING DIFFICULTIES IF INHALED.

HAZARD CLASS	HAZARD CATEGORY
ACUTE TOXICITY DERMAL	4
SKIN CORROSION	1B
SERIOUS EYE DAMAGE	1
RESPIRATORY SENSITIZATION	1
SKIN SENSITIZATION	1

PICTOGRAM(S)

**Precautionary Statements**

<b>Prevention:</b>	Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, clothing, eye and face protection. In case of inadequate ventilation wear respiratory protection.
<b>Response:</b>	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If experiencing respiratory symptoms: Call a poison center or physician. Wash contaminated clothing before reuse.
<b>Storage:</b>	Store locked up.
<b>Disposal:</b>	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

**3. COMPOSITION / INFORMATION ON INGREDIENTS**

Hazardous Component(s)	CAS Number	Percentage*
Amine adduct	Proprietary	30 - 60
Phenol derivative	Proprietary	10 - 30
N,N'-bis(3-aminopropyl)ethylenediamine	10563-26-5	10 - 30
Aliphatic amines	Proprietary	10 - 30
Diethylenetriamine	111-40-0	5 - 10
Modified Amine	Proprietary	1 - 5
benzyl alcohol	100-51-6	1 - 5
3,6-diazaoctanethylenediamin	112-24-3	1 - 5
Silica, amorphous, fumed, crystal-free	112945-52-5	1 - 5
Bis[(dimethylamino)methyl]phenol	71074-89-0	0.1 - 1

\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

## 4. FIRST AID MEASURES

<b>Inhalation:</b>	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.
<b>Skin contact:</b>	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Wash clothing before reuse. Thoroughly clean shoes before reuse. If symptoms develop and persist, get medical attention.
<b>Eye contact:</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention.
<b>Ingestion:</b>	DO NOT induce vomiting unless directed to do so by medical personnel. Keep individual calm. Get medical attention.
<b>Symptoms:</b>	See Section 11.

## 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Water spray (fog), foam, dry chemical or carbon dioxide.
<b>Special firefighting procedures:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
<b>Unusual fire or explosion hazards:</b>	In case of fire, keep containers cool with water spray.
<b>Hazardous combustion products:</b>	Oxides of carbon, oxides of nitrogen, irritating organic vapors. Ammonia. Amines. Nitric acid. Nitrosamines.

## 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Do not allow product to enter sewer or waterways.
<b>Clean-up methods:</b>	Remove all sources of ignition. Immediately contact emergency personnel. Scrape up as much material as possible. Clean residue with soap and water.

## 7. HANDLING AND STORAGE

<b>Handling:</b>	Keep away from heat, spark and flame. Wash thoroughly after handling. Avoid contact with eyes, skin and clothing. Avoid breathing vapors or mists of this product. Keep container closed.
<b>Storage:</b>	Store in original container until ready to use. Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Amine adduct	None	None	None	None
Phenol derivative	None	None	None	None
N,N'-bis(3-aminopropyl)ethylenediamine	None	None	None	None
Aliphatic amines	None	None	None	None
Diethylenetriamine	1 ppm TWA (SKIN)	None	None	None
Modified Amine	None	None	None	None
benzyl alcohol	None	None	10 ppm (44.20 mg/m3) TWA	None
3,6-diazaoctanethylenediamin	None	None	1 ppm (6 mg/m3) TWA (SKIN)	None
Silica, amorphous, fumed, crystal-free	10 mg/m3 TWA Inhalable dust. 3 mg/m3 TWA Respirable fraction.	20 MPPCF TWA 0.8 mg/m3 TWA	None	None
Bis[(dimethylamino)methyl]phenol	None	None	None	None

<b>Engineering controls:</b>	Use local exhaust ventilation if the potential for airborne exposure exists.
<b>Respiratory protection:</b>	Use NIOSH approved respirator if there is potential to exceed exposure limit(s).
<b>Eye/face protection:</b>	Safety goggles or safety glasses with side shields.
<b>Skin protection:</b>	Chemical resistant, impermeable gloves. Neoprene, Butyl-rubber, or nitrile-rubber gloves.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Liquid
<b>Color:</b>	Transparent, Light amber
<b>Odor:</b>	Amine
<b>Odor threshold:</b>	Not available.
<b>pH:</b>	Not available.
<b>Vapor pressure:</b>	Not available.
<b>Boiling point/range:</b>	Not available.
<b>Melting point/ range:</b>	Not available.
<b>Specific gravity:</b>	1
<b>Vapor density:</b>	Not available.
<b>Flash point:</b>	100 °C (212°F) ; Estimated
<b>Flammable/Explosive limits - lower:</b>	Not available.
<b>Flammable/Explosive limits - upper:</b>	Not available.
<b>Autoignition temperature:</b>	Not available.
<b>Flammability:</b>	Not applicable
<b>Evaporation rate:</b>	Not available.
<b>Solubility in water:</b>	Not available.
<b>Partition coefficient (n-octanol/water):</b>	Not available.
<b>VOC content:</b>	0.1 g/l (calculated)
<b>Viscosity:</b>	Not available.
<b>Decomposition temperature:</b>	Not available.

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable
<b>Hazardous reactions:</b>	Will not occur.
<b>Hazardous decomposition products:</b>	None
<b>Incompatible materials:</b>	Strong acids. Strong oxidizing agents. Halogenated compounds. Strong mineral acids. Reactive metals. Calcium hypochlorite. Sodium hypochlorite. Nitrous acid and other nitrosating agents.
<b>Reactivity:</b>	Not available.
<b>Conditions to avoid:</b>	Excessive heat. Store away from incompatible materials.

## 11. TOXICOLOGICAL INFORMATION

**Relevant routes of exposure:** Skin, Inhalation, Eyes, Ingestion

## Potential Health Effects/Symptoms

<b>Inhalation:</b>	Harmful if inhaled; may cause delayed lung damage. Respiratory tract burns. May cause lung damage. May cause nose, throat and lung irritation. Inhalation of aerosol may cause irritation to the upper respiratory tract. Can cause severe eye, skin and respiratory tract burns. May cause nose, throat, and lung irritation. Inhalation of vapors and/or aerosols in high concentration may cause irritation of respiratory system. May cause central nervous system effects with nausea, dizziness and headache. Severe cases of overexposure can result in respiratory failure. Inhalation of vapors or mists of the product may be irritating to the respiratory system. May cause allergic respiratory reaction.
<b>Skin contact:</b>	Harmful in contact with skin. Causes skin burns. May cause central nervous system effects. Headache, nausea, dizziness, confusion, breathing difficulties May cause allergic skin reaction.
<b>Eye contact:</b>	Corneal edema may give appearance of "blue haze" or "fog" around lights. Causes eye burns. May cause blindness. Severe eye irritation.
<b>Ingestion:</b>	Harmful if swallowed. If ingested, severe burns of the mouth and throat may occur, as well as perforation of the esophagus and the stomach.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Amine adduct	None	No Records
Phenol derivative	None	Irritant, Allergen, Skin, Corrosive
N,N'-bis(3-aminopropyl)ethylenediamine	None	No Target Organs
Aliphatic amines	None	No Data
Diethylenetriamine	Oral LD50 (Rat) Approximate 1,140 mg/kg Oral LD50 (Rat) = 1,080 mg/kg Oral LD50 (Rat) = 2.33 g/kg	Allergen, Irritant, Eyes
Modified Amine	None	No Records
benzyl alcohol	Oral LD50 (Rabbit) = 1,940 mg/kg Oral LD50 (Rat) = 1,230 - 3,100 mg/kg Oral LD50 (Mouse) = 1,580 mg/kg Oral LD50 (Rat) = 3,100 mg/kg Dermal LD50 (Rabbit) = 2,000 mg/kg	Allergen, Central nervous system, Corrosive, Irritant
3,6-diazaoctanethylenediamin	None	Allergen, Corrosive, Developmental, Irritant, Mutagen
Silica, amorphous, fumed, crystal-free	None	Nuisance dust
Bis[(dimethylamino)methyl]phenol	None	No Records

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Amine adduct	No	No	No
Phenol derivative	No	No	No
N,N'-bis(3-aminopropyl)ethylenediamine	No	No	No
Aliphatic amines	No	No	No
Diethylenetriamine	No	No	No
Modified Amine	No	No	No
benzyl alcohol	No	No	No
3,6-diazaoctanethylenediamin	No	No	No
Silica, amorphous, fumed, crystal-free	No	No	No
Bis[(dimethylamino)methyl]phenol	No	No	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available.

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

<b>Recommended method of disposal:</b>	Follow all local, state, federal and provincial regulations for disposal.
<b>Hazardous waste number:</b>	It is the responsibility of the user to determine if an item is hazardous as defined in the Resource Conservation and Recovery Act (RCRA) at the time of disposal. Product uses, transformations, mixtures, processes, etc., may render the resulting material hazardous, under the criteria of ignitability, corrosivity, reactivity and toxicity characteristics of the Toxicity Characteristics Leaching Procedure (TCLP) 40 CFR 261.20-24.

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

### U.S. Department of Transportation Ground (49 CFR)

<b>Proper shipping name:</b>	Corrosive liquids, n.o.s. (p-tert Butyl phenol)
<b>Hazard class or division:</b>	8
<b>Identification number:</b>	UN 1760
<b>Packing group:</b>	III

### International Air Transportation (ICAO/IATA)

<b>Proper shipping name:</b>	Corrosive liquid, n.o.s. (p-tert Butyl phenol)
<b>Hazard class or division:</b>	8
<b>Identification number:</b>	UN 1760
<b>Packing group:</b>	III

### Water Transportation (IMO/IMDG)

<b>Proper shipping name:</b>	CORROSIVE LIQUID, N.O.S. (p-tert Butyl phenol)
<b>Hazard class or division:</b>	8
<b>Identification number:</b>	UN 1760
<b>Packing group:</b>	III

## 15. REGULATORY INFORMATION

### United States Regulatory Information

<b>TSCA 8 (b) Inventory Status:</b>	All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
<b>TSCA 12 (b) Export Notification:</b>	None above reporting de minimis
<b>CERCLA/SARA Section 302 EHS:</b>	None above reporting de minimis.
<b>CERCLA/SARA Section 311/312:</b>	Immediate Health, Delayed Health
<b>CERCLA/SARA Section 313:</b>	None above reporting de minimis.
<b>California Proposition 65:</b>	No California Proposition 65 listed chemicals are known to be present.

### Canada Regulatory Information

<b>CEPA DSL/NDL Status:</b>	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.
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## 16. OTHER INFORMATION

**This safety data sheet contains changes from the previous version in sections:** This Safety Data Sheet contains changes from the previous version in Section(s): 2,3, 11

<b>Prepared by:</b>	Product Safety and Regulatory Affairs
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