



**Safety Data Sheet according to (EC) No 1907/2006 as amended**

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PATTEX Epoxy Usyringe

SDS No. : 707296  
V003.0

Revision: 10.04.2025

printing date: 10.02.2026

Replaces version from: 30.12.2022

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**Kit/Multi-component Product**

1. SDS No.707360 - PATTEX Epoxy Usyringe PART A
2. SDS No.707379 - PATTEX Epoxy Usyringe PART B



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PATTEX Epoxy Usyringe PART A

SDS No. : 707360  
V003.0

Revision: 10.04.2025  
printing date: 10.02.2026

Replaces version from: 10.04.2025

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

PATTEX Epoxy Usyringe PART A

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

Part A of 2-K-Epoxy Adhesive

#### 1.3. Details of the supplier of the safety data sheet

Henkel Jebal Ali FZCO  
PO Box 61341 - Jebel Ali  
Dubai

Utd.Arab.Emir.

SDSinfo.Adhesive@henkel.com

For Safety Data Sheet updates please visit our website [www.mysds.henkel.com](http://www.mysds.henkel.com) or [www.henkel-adhesives.com](http://www.henkel-adhesives.com).

#### 1.4. Emergency telephone number

HAAD Poison and Drug Information Center UAE, TOLL FREE TEL. NUMBER 800-424

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification (CLP):

Skin irritation	Category 2
H315 Causes skin irritation.	
Skin sensitizer	Category 1
H317 May cause an allergic skin reaction.	
Serious eye irritation	Category 2
H319 Causes serious eye irritation.	
Chronic hazards to the aquatic environment	Category 2
H411 Toxic to aquatic life with long lasting effects.	

#### 2.2. Label elements

##### Label elements (CLP):

##### Hazard pictogram:



##### Contains

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane

##### Signal word:

Warning

<b>Hazard statement:</b>	H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H411 Toxic to aquatic life with long lasting effects.
<b>Precautionary statement:</b>	P102 Keep out of reach of children. P101 If medical advice is needed, have product container or label at hand. P280 Wear protective gloves/eye protection. P501 Dispose of contents/container in accordance with national regulation.

**2.3. Other hazards**

None if used properly.

Following substances are present in a concentration  $\geq$  the concentration limit for depiction in Section 3 and fulfill the criteria for PBT/vPvB, or were identified as endocrine disruptor (ED):

This mixture does not contain any substances in a concentration  $\geq$  the concentration limit for depiction in Section 3 that are assessed to be a PBT, vPvB or ED.

**SECTION 3: Composition/information on ingredients**

**3.2. Mixtures**

**Declaration of the ingredients according to CLP (EC) No 1272/2008:**

Hazardous components CAS-No. EC Number REACH-Reg. No.	Concentration	Classification	Specific Conc. Limits, M-factors and ATEs	Add. Information
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane  25068-38-6 216-823-5 01-2119456619-26	90- < 100 %	Eye Irrit. 2, H319 Aquatic Chronic 2, H411 Skin Sens. 1, H317 Skin Irrit. 2, H315	Eye Irrit. 2; H319; C $\geq$ 5 % Skin Irrit. 2; H315; C $\geq$ 5 %	

If no ATE values are displayed, please refer to LD/LC50 values in Section 11.  
For full text of the H - statements and other abbreviations see section 16 "Other information".

**SECTION 4: First aid measures**

**4.1. Description of first aid measures**

General information:

In case of adverse health effects seek medical advice.

Inhalation:

Move to fresh air, consult doctor if complaint persists.

Skin contact:

Rinse with running water and soap. Apply replenishing cream. Change all contaminated clothing. If necessary, see a dermatologist.

Eye contact:

Immediately flush eyes with soft jet of water or eye rinse solution for at least 5 minutes. If pains remain (intensive smarting, sensitivity to light, visual disturbance) continue flushing and contact/seek doctor or hospital.

Ingestion:

Rinse mouth and throat. Drink 1-2 glasses of water. Seek medical advice.

**4.2. Most important symptoms and effects, both acute and delayed**

SKIN: Redness, inflammation.

May cause an allergic skin reaction.

Causes serious eye irritation.

**4.3. Indication of any immediate medical attention and special treatment needed**

See section: Description of first aid measures

**SECTION 5: Firefighting measures**

**5.1. Extinguishing media**

**Suitable extinguishing media:**

carbon dioxide, foam, powder, water spray jet, fine water spray

**Extinguishing media which must not be used for safety reasons:**

High pressure waterjet

**5.2. Special hazards arising from the substance or mixture**

In the event of a fire, carbon monoxide (CO) and carbon dioxide (CO<sub>2</sub>) can be released.

**5.3. Advice for firefighters**

Wear protective equipment.

Wear self-contained breathing apparatus.

**SECTION 6: Accidental release measures**

**6.1. Personal precautions, protective equipment and emergency procedures**

Wear protective equipment.

Danger of slipping on spilled product.

Avoid contact with skin and eyes.

**6.2. Environmental precautions**

Do not empty into drains / surface water / ground water.

**6.3. Methods and material for containment and cleaning up**

Remove with liquid-absorbing material (sand, peat, sawdust).

Dispose of contaminated material as waste according to Section 13.

**6.4. Reference to other sections**

See advice in section 8

**SECTION 7: Handling and storage**

**7.1. Precautions for safe handling**

Avoid skin and eye contact.

Hygiene measures:

Do not eat, drink or smoke while working.

Wash hands before work breaks and after finishing work.

**7.2. Conditions for safe storage, including any incompatibilities**

Store in sealed original container.

Keep container in a well ventilated place.

Store in a cool, dry place.

Temperatures between + 5 °C and + 40 °C.

Do not store together with food or other consumables (coffee, tea, tobacco, etc.).

**7.3. Specific end use(s)**

Part A of 2-K-Epoxy Adhesive

**SECTION 8: Exposure controls/personal protection**

**8.1. Control parameters**

**Occupational Exposure Limits**

Valid for

Utd.Arab.Emir.

None

**Occupational Exposure Limits**

Valid for  
Bahrain

None

**Occupational Exposure Limits**

Valid for  
Egypt

None

**Occupational Exposure Limits**

Valid for  
Jordan

None

**Occupational Exposure Limits**

Valid for  
Kuwait

None

**Occupational Exposure Limits**

Valid for  
Israel

None

**Occupational Exposure Limits**

Valid for  
Kenya

None

**Biological Exposure Indices:**

None

**8.2. Exposure controls:**

Respiratory protection:

Suitable breathing mask when there is inadequate ventilation.

Combination filter: ABEKP (EN 14387)

This recommendation should be matched to local conditions.

Hand protection:

In the case of longer contact protective gloves made from nitrile rubber are recommended according to EN 374.  
 Perforation time > 480 minutes  
 material thickness > 0.1 mm

In the case of longer and repeated contact please note that in practice the penetration times may be considerably shorter than those determined according to EN 374. The protective gloves must always be checked for their suitability for use at the specific workplace (e.g. mechanical and thermal stress, product compatibility, antistatic effects, etc.). The gloves must be replaced immediately at the first signs of wear and tear. The information provided by the manufacturers and given in the relevant trade association regulations for industrial safety must always be observed. We recommend that a hand care plan is drawn up in cooperation with a glove manufacturer and the trade association in accordance with the local operating conditions.

Eye protection:

Goggles which can be tightly sealed.  
 Protective eye equipment should conform to EN166.

Skin protection:

Suitable protective clothing  
 Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

**SECTION 9: Physical and chemical properties**

**9.1. Information on basic physical and chemical properties**

Delivery form	liquid
Colour	Transparent, Light yellow
Odor	mild
Physical state	liquid
Melting point	Not applicable, Product is a liquid
Initial boiling point	> 260 °C (> 500 °F)no method / method unknown
Flammability	The product is not flammable.
Explosive limits	Not applicable, The product is not flammable.
Flash point	> 150 °C (> 302 °F); Cleveland open cup
Auto-ignition temperature	Not applicable, The product is not flammable.
Decomposition temperature	Not applicable, Substance/mixture is not self-reactive, no organic peroxide and does not decompose under foreseen conditions of use
pH	Not applicable, Product is non-soluble (in water).
Viscosity (kinematic) (40 °C (104 °F); )	> 20,5 mm2/s
Viscosity, dynamic (; 30 °C (86 °F))	6.000 - 8.000 cp no method / method unknown
Solubility (qualitative) (23 °C (73.4 °F); Solvent: Water)	Not soluble
Partition coefficient: n-octanol/water	Not applicable Mixture
Vapour pressure (180 °C (356 °F))	< 0,13 kPa;no method / method unknown
Density (20 °C (68 °F))	1,10 - 1,18 g/cm3 no method / method unknown
Relative vapour density:	Heavier than air
Particle characteristics	Not applicable Product is a liquid

**9.2. Other information**

No data available / Not applicable

### SECTION 10: Stability and reactivity

**10.1. Reactivity**

Reacts with amines, alcohols, acids and alkalis.  
Reaction with oxidants.

**10.2. Chemical stability**

Stable under recommended storage conditions.

**10.3. Possibility of hazardous reactions**

See section reactivity

**10.4. Conditions to avoid**

None if used for intended purpose.

**10.5. Incompatible materials**

See section reactivity.

**10.6. Hazardous decomposition products**

None known.

### SECTION 11: Toxicological information

**General toxicological information:**

Cross-reactions with other epoxide compounds possible.

**11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008****Acute oral toxicity:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.  
Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Value type	Value	Species	Method
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)] bisoxirane 1675-54-3	LD50	> 2.000 mg/kg	rat	OECD Guideline 420 (Acute Oral Toxicity)

**Acute dermal toxicity:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Value type	Value	Species	Method
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)] bisoxirane 1675-54-3	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)

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## Acute inhalative toxicity:

No data available.

## Skin corrosion/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)] bisoxirane 1675-54-3	irritating			Weight of evidence

## Serious eye damage/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)] bisoxirane 1675-54-3	irritating			Weight of evidence

## Respiratory or skin sensitization:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)] bisoxirane 1675-54-3	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)

## Germ cell mutagenicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)] bisoxirane 1675-54-3	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 472 (Genetic Toxicology: Escherichia coli, Reverse Mutation Assay)
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)] bisoxirane 1675-54-3	negative	oral: gavage		mouse	not specified

**Carcinogenicity**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Sex	Method
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)] bisoxirane 1675-54-3	not carcinogenic	dermal	2 y daily	mouse	male	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)] bisoxirane 1675-54-3	not carcinogenic	oral: gavage	2 y daily	rat	male/female	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)

**Reproductive toxicity:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Result / Value	Test type	Route of application	Species	Method
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)] bisoxirane 1675-54-3	NOAEL P >= 50 mg/kg NOAEL F1 >= 750 mg/kg NOAEL F2 >= 750 mg/kg	Two generation study	oral: gavage	rat	OECD Guideline 416 (Two- Generation Reproduction Toxicity Study)

**STOT-single exposure:**

No data available.

**STOT-repeated exposure:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)] bisoxirane 1675-54-3	NOAEL 50 mg/kg	oral: gavage	14 w daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)

**Aspiration hazard:**

No data available.

**11.2 Information on other hazards**

not applicable

## SECTION 12: Ecological information

**General ecological information:**

Do not empty into drains, soil or bodies of water.

**12.1. Toxicity****Toxicity (Fish):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	LC50	1,75 mg/l	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)

**Toxicity (aquatic invertebrates):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	EC50	1,7 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

**Chronic toxicity (aquatic invertebrates):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	NOEC	0,3 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)

**Toxicity (Algae):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	EC50	> 11 mg/l	72 h	Scenedesmus capricornutum	OECD Guideline 201 (Alga, Growth Inhibition Test)
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	NOEC	4,2 mg/l	72 h	Scenedesmus capricornutum	OECD Guideline 201 (Alga, Growth Inhibition Test)

#### Toxicity (microorganisms):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	IC50	> 100 mg/l	3 h	activated sludge, industrial	other guideline:

#### 12.2. Persistence and degradability

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	not readily biodegradable.	aerobic	5 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)

#### 12.3. Bioaccumulative potential

No data available.

**12.4. Mobility in soil**

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	LogPow	Temperature	Method
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	3,242	25 °C	EU Method A.8 (Partition Coefficient)

**12.5. Results of PBT and vPvB assessment**

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	PBT / vPvB
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

**12.6. Endocrine disrupting properties**

not applicable

**12.7. Other adverse effects**

No data available.

**SECTION 13: Disposal considerations****13.1. Waste treatment methods**

Product disposal:

Dispose of waste and residues in accordance with local authority requirements.

Disposal of uncleaned packages:

Use packages for recycling only when totally empty.

Waste code

080409

**SECTION 14: Transport information****14.1. UN number or ID number**

ADR	3082
RID	3082
ADN	3082
IMDG	3082
IATA	3082

**14.2. UN proper shipping name**

ADR	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)
RID	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)
ADN	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)
IMDG	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)
IATA	Environmentally hazardous substance, liquid, n.o.s. (Epoxy resin)

**14.3. Transport hazard class(es)**

ADR	9
RID	9
ADN	9
IMDG	9
IATA	9

**14.4. Packing group**

ADR	III
RID	III
ADN	III
IMDG	III
IATA	III

**14.5. Environmental hazards**

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	Marine pollutant
IATA	not applicable

**14.6. Special precautions for user**

ADR	not applicable Tunnelcode:
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RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

The transport classifications in this section apply generally to packed and bulk goods alike. For containers with a net volume of no more than 5 L for liquid substances or a net mass of no more than 5 kg for solid substances per individual or inner package, the exemptions SP 375 (ADR), A197 (IATA), 2.10.2.7 (IMDG), NZ 4.3(10) may be applied, which can result in a deviation from the transport classification for packed goods.

**14.7. Maritime transport in bulk according to IMO instruments**

not applicable

**SECTION 15: Regulatory information**

**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

No information available:

Ozone Depleting Substance (ODS) (Regulation (EC) No 2024/590):	Not applicable
Persistent organic pollutants (Regulation (EU) 2019/1021):	Not applicable

**15.2. Chemical safety assessment**

A chemical safety assessment has not been carried out.

**SECTION 16: Other information**

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H319 Causes serious eye irritation.
- H411 Toxic to aquatic life with long lasting effects.

ED:	Substance identified as having endocrine disrupting properties
EU OEL:	Substance with a Union workplace exposure limit
EU EXPLD 1:	Substance listed in Annex I, Reg (EC) No. 2019/1148
EU EXPLD 2	Substance listed in Annex II, Reg (EC) No. 2019/1148
SVHC:	Substance of very high concern (REACH Candidate List)
PBT:	Substance fulfilling persistent, bioaccumulative and toxic criteria
PBT/vPvB:	Substance fulfilling persistent, bioaccumulative and toxic plus very persistent and very bioaccumulative criteria
vPvB:	Substance fulfilling very persistent and very bioaccumulative criteria

**Further information:**

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

This Safety Data Sheet has been generated based on Regulation (EC) No 1907/2006 and it is applicable for Gulf Cooperation Council (GCC) and Africa only. No warranty or representation of any kind is given as to compliance with any statutory laws or regulations of any other jurisdiction or territory, including export laws and regulations. Please confirm that the information provided herein conforms to the substantive export or other law of any other jurisdiction prior to export. Please contact Henkel Product Safety and Regulatory affairs for additional assistance.

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**Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.**



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PATTEX Epoxy Usyringe PART B

SDS No. : 707379  
V003.0

Revision: 10.04.2025  
printing date: 10.02.2026

Replaces version from: 10.04.2025

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

PATTEX Epoxy Usyringe PART B

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:  
Part B of 2-Component Epoxy Adhesive.

#### 1.3. Details of the supplier of the safety data sheet

Henkel Jebal Ali FZCO  
PO Box 61341 - Jebel Ali  
Dubai

Utd.Arab.Emir.

SDSinfo.Adhesive@henkel.com

For Safety Data Sheet updates please visit our website [www.mysds.henkel.com](http://www.mysds.henkel.com) or [www.henkel-adhesives.com](http://www.henkel-adhesives.com).

#### 1.4. Emergency telephone number

HAAD Poison and Drug Information Center UAE, TOLL FREE TEL. NUMBER 800-424

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification (CLP):

Skin irritation	Category 2
H315 Causes skin irritation.	
Skin sensitizer	Category 1B
H317 May cause an allergic skin reaction.	
Serious eye damage	Category 1
H318 Causes serious eye damage.	
Chronic hazards to the aquatic environment	Category 3
H412 Harmful to aquatic life with long lasting effects.	

#### 2.2. Label elements

##### Label elements (CLP):

Hazard pictogram:

Contains

Pentaerythritol-PO-mercaptopglycerol

1,3-bis[3-(dimethylamino)propyl]urea

<b>Signal word:</b>	Danger
<b>Hazard statement:</b>	H315 Causes skin irritation. H317 May cause an allergic skin reaction. H318 Causes serious eye damage. H412 Harmful to aquatic life with long lasting effects.
<b>Precautionary statement:</b>	P102 Keep out of reach of children. P101 If medical advice is needed, have product container or label at hand.
<b>Precautionary statement: Prevention</b>	P280 Wear protective gloves/eye protection.
<b>Precautionary statement: Response</b>	P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
<b>Precautionary statement: Disposal</b>	P501 Dispose of contents/container in accordance with national regulation.

### 2.3. Other hazards

None if used properly.

Following substances are present in a concentration  $\geq$  the concentration limit for depiction in Section 3 and fulfill the criteria for PBT/vPvB, or were identified as endocrine disruptor (ED):

This mixture does not contain any substances in a concentration  $\geq$  the concentration limit for depiction in Section 3 that are assessed to be a PBT, vPvB or ED.

## SECTION 3: Composition/information on ingredients

### 3.2. Mixtures

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No. EC Number REACH-Reg. No.	Concentration	Classification	Specific Conc. Limits, M-factors and ATEs	Add. Information
Pentaerythritol-PO-mercaptoglycerol  72244-98-5 01-2120118957-46	80- < 100 %	Skin Sens. 1B, H317 Aquatic Chronic 3, H412		
1,3-bis[3-(dimethylamino)propyl]urea  52338-87-1 257-861-2 01-2120781639-37	10- < 20 %	Eye Dam. 1, H318 Aquatic Chronic 3, H412 Skin Irrit. 2, H315		

If no ATE values are displayed, please refer to LD/LC50 values in Section 11.  
For full text of the H - statements and other abbreviations see section 16 "Other information".

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

General information:

In case of adverse health effects seek medical advice.

Inhalation:

Move to fresh air, consult doctor if complaint persists.

Skin contact:

Rinse with running water and soap. Apply replenishing cream. Change all contaminated clothing. If necessary, see a dermatologist.

Eye contact:

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:

Rinse mouth and throat. Drink 1-2 glasses of water. Seek medical advice.

### 4.2. Most important symptoms and effects, both acute and delayed

May cause an allergic skin reaction.

After eye contact: Corrosive, may cause permanent damage to eyes (impairment of vision).

SKIN: Redness, inflammation.

### 4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

**Suitable extinguishing media:**

carbon dioxide, foam, powder, water spray jet, fine water spray

**Extinguishing media which must not be used for safety reasons:**

High pressure waterjet

### 5.2. Special hazards arising from the substance or mixture

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO<sub>2</sub>) and nitrogen oxides (NO<sub>x</sub>) can be released.

### 5.3. Advice for firefighters

Wear self-contained breathing apparatus.

Wear protective equipment.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Wear protective equipment.

Danger of slipping on spilled product.

Avoid contact with skin and eyes.

### 6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

**6.3. Methods and material for containment and cleaning up**

Remove with liquid-absorbing material (sand, peat, sawdust).  
Dispose of contaminated material as waste according to Section 13.

**6.4. Reference to other sections**

See advice in section 8

**SECTION 7: Handling and storage**

**7.1. Precautions for safe handling**

Avoid skin and eye contact.

Hygiene measures:

Do not eat, drink or smoke while working.  
Wash hands before work breaks and after finishing work.

**7.2. Conditions for safe storage, including any incompatibilities**

Store in sealed original container protected against moisture.  
Keep container in a well ventilated place.  
Store in a cool, dry place.  
Temperatures between + 5 °C and + 40 °C.  
Do not store together with food or other consumables (coffee, tea, tobacco, etc.).

**7.3. Specific end use(s)**

Part B of 2-Component Epoxy Adhesive.

**SECTION 8: Exposure controls/personal protection**

**8.1. Control parameters**

**Occupational Exposure Limits**

Valid for  
Utd.Arab.Emir.

None

**Occupational Exposure Limits**

Valid for  
Bahrain

None

**Occupational Exposure Limits**

Valid for  
Egypt

None

**Occupational Exposure Limits**

Valid for  
Jordan

None

**Occupational Exposure Limits**

Valid for  
Kuwait

None

**Occupational Exposure Limits**

Valid for  
Israel

None

**Occupational Exposure Limits**

Valid for  
Kenya

None

**Biological Exposure Indices:**

None

**8.2. Exposure controls:**

Respiratory protection:

Suitable breathing mask when there is inadequate ventilation.

Combination filter: ABEKP (EN 14387)

This recommendation should be matched to local conditions.

Hand protection:

In the case of longer contact protective gloves made from nitrile rubber are recommended according to EN 374.  
material thickness > 0.1 mm  
Perforation time > 480 minutes

In the case of longer and repeated contact please note that in practice the penetration times may be considerably shorter than those determined according to EN 374. The protective gloves must always be checked for their suitability for use at the specific workplace (e.g. mechanical and thermal stress, product compatibility, antistatic effects, etc.). The gloves must be replaced immediately at the first signs of wear and tear. The information provided by the manufacturers and given in the relevant trade association regulations for industrial safety must always be observed. We recommend that a hand care plan is drawn up in cooperation with a glove manufacturer and the trade association in accordance with the local operating conditions.

Eye protection:

Goggles which can be tightly sealed.  
Protective eye equipment should conform to EN166.

Skin protection:

Suitable protective clothing  
Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Delivery form	liquid
Colour	Transparent, Light yellow
Odor	Slight
Physical state	liquid
Melting point	Not applicable, Product is a liquid
Initial boiling point	> 200 °C (> 392 °F)
Flammability	The product is not flammable.
Explosive limits	Not applicable, The product is not flammable.
Flash point	> 250 °C (> 482 °F); no method / method unknown
Auto-ignition temperature	Not applicable, The product is not flammable.
Decomposition temperature	Not applicable, Substance/mixture is not self-reactive, no organic peroxide and does not decompose under foreseen conditions of use
pH	Not applicable, Product is non-soluble (in water).
Viscosity (kinematic) (40 °C (104 °F); )	> 20,5 mm <sup>2</sup> /s
Viscosity, dynamic (; 30 °C (86 °F))	10.000 - 15.000 cp no method / method unknown
Solubility (qualitative) (23 °C (73.4 °F); Solvent: Water)	Not soluble
Partition coefficient: n-octanol/water	Not applicable Mixture
Vapour pressure	<= 0,1 mbar
Density (20 °C (68 °F))	1,11 - 1,13 g/cm <sup>3</sup> no method / method unknown
Relative vapour density:	Currently under determination
Particle characteristics	Not applicable Product is a liquid

### 9.2. Other information

No data available / Not applicable

### SECTION 10: Stability and reactivity

**10.1. Reactivity**

None if used for intended purpose.

**10.2. Chemical stability**

Stable under recommended storage conditions.

**10.3. Possibility of hazardous reactions**

See section reactivity

**10.4. Conditions to avoid**

None if used for intended purpose.

**10.5. Incompatible materials**

None if used properly.

**10.6. Hazardous decomposition products**

None known.

### SECTION 11: Toxicological information

**General toxicological information:**

Cross-reactions with other amine compounds are possible.

**11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008****Acute oral toxicity:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture. Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Pentaerythritol-PO- mercaptoglycerol 72244-98-5	LD50	2.600 mg/kg	rat	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)
1,3-bis[3- (dimethylamino)propyl]ur ea 52338-87-1	LD50	5.126 mg/kg	rat	other guideline:

**Acute dermal toxicity:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Pentaerythritol-PO- mercaptoglycerol 72244-98-5	LD50	> 10.200 mg/kg	rabbit	equivalent or similar to OECD Guideline 402 (Acute Dermal Toxicity)
1,3-bis[3- (dimethylamino)propyl]ur ea 52338-87-1	LD50	> 2.050 mg/kg	rat	other guideline:

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### Acute inhalative toxicity:

No data available.

### Skin corrosion/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Pentaerythritol-PO- mercaptoglycerol 72244-98-5	not irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
1,3-bis[3- (dimethylamino)propyl]ur ea 52338-87-1	irritating or corrosive		Human, EpiDerm™ SIT (EPI-200), Reconstructed Human Epidermis (RHE)	OECD Guideline 439 (In Vitro Skin Irritation: Reconstructed Human Epidermis (RHE) Test Method)
1,3-bis[3- (dimethylamino)propyl]ur ea 52338-87-1	not corrosive		Human, EpiDerm™ SIT (EPI-200), Reconstructed Human Epidermis (RHE)	OECD Guideline 431 (In Vitro Skin Corrosion: Reconstructed Human Epidermis (RHE) Test Method)

### Serious eye damage/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Pentaerythritol-PO- mercaptoglycerol 72244-98-5	not irritating		rabbit	equivalent or similar to OECD Guideline 405 (Acute Eye Irritation / Corrosion)
1,3-bis[3- (dimethylamino)propyl]ur ea 52338-87-1	Category 1 (irreversible effects on the eye)		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

### Respiratory or skin sensitization:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
Pentaerythritol-PO- mercaptoglycerol 72244-98-5	Sub-Category 1B (sensitising)	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
1,3-bis[3- (dimethylamino)propyl]ur ea 52338-87-1	not sensitising	Guinea pig maximisation test	guinea pig	equivalent or similar to OECD Guideline 406 (Skin Sensitisation)

**Germ cell mutagenicity:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
1,3-bis[3-(dimethylamino)propyl]urea 52338-87-1	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
1,3-bis[3-(dimethylamino)propyl]urea 52338-87-1	negative	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
1,3-bis[3-(dimethylamino)propyl]urea 52338-87-1	negative	in vitro mammalian cell micronucleus test	with and without		OECD Guideline 487 (In vitro Mammalian Cell Micronucleus Test)
1,3-bis[3-(dimethylamino)propyl]urea 52338-87-1	negative			mouse	equivalent or similar to OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)

**Carcinogenicity**

No data available.

**Reproductive toxicity:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Result / Value	Test type	Route of application	Species	Method
1,3-bis[3-(dimethylamino)propyl]urea 52338-87-1	NOAEL P 500 mg/kg NOAEL F1 500 mg/kg	screening	oral: gavage	rat	not specified

**STOT-single exposure:**

No data available.

**STOT-repeated exposure:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
1,3-bis[3-(dimethylamino)propyl]urea 52338-87-1	NOAEL > 500 mg/kg	oral: gavage	28 d daily	rat	OECD Guideline 407 (Repeated Dose 28-Day Oral Toxicity in Rodents)

**Aspiration hazard:**

No data available.

**11.2 Information on other hazards**

not applicable

**SECTION 12: Ecological information****General ecological information:**

Do not empty into drains, soil or bodies of water.

**12.1. Toxicity****Toxicity (Fish):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Pentaerythritol-PO- mercaptoglycerol 72244-98-5	LC50	87 mg/l	96 h	Danio rerio	OECD Guideline 203 (Fish, Acute Toxicity Test)
1,3-bis[3- (dimethylamino)propyl]urea 52338-87-1	LC50	> 1.000 mg/l	96 h	Oryzias latipes	OECD Guideline 203 (Fish, Acute Toxicity Test)

**Toxicity (aquatic invertebrates):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Pentaerythritol-PO- mercaptoglycerol 72244-98-5	EC50	12 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
1,3-bis[3- (dimethylamino)propyl]urea 52338-87-1	EC50	93 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

**Chronic toxicity (aquatic invertebrates):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Pentaerythritol-PO- mercaptoglycerol 72244-98-5	NOEC	3,5 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)

**Toxicity (Algae):**

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The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Pentaerythritol-PO- mercaptoglycerol 72244-98-5	EC50	> 733 mg/l	72 h	Desmodesmus subspicatus	OECD Guideline 201 (Alga, Growth Inhibition Test)
Pentaerythritol-PO- mercaptoglycerol 72244-98-5	NOEC	338 mg/l	72 h	Desmodesmus subspicatus	OECD Guideline 201 (Alga, Growth Inhibition Test)
1,3-bis[3- (dimethylamino)propyl]urea 52338-87-1	EC50	> 100 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
1,3-bis[3- (dimethylamino)propyl]urea 52338-87-1	EC10	> 100 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)

### Toxicity (microorganisms):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Pentaerythritol-PO- mercaptoglycerol 72244-98-5	EC50	> 1.000 mg/l	3 h	activated sludge of a predominantly domestic sewage	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
1,3-bis[3- (dimethylamino)propyl]urea 52338-87-1	EC50	820 mg/l	3 h	activated sludge of a predominantly domestic sewage	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)

### 12.2. Persistence and degradability

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
Pentaerythritol-PO- mercaptoglycerol 72244-98-5	not readily biodegradable.	aerobic	5 %	28 d	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
1,3-bis[3- (dimethylamino)propyl]urea 52338-87-1	not readily biodegradable.	aerobic	1 %	28 d	OECD Guideline 301 C (Ready Biodegradability: Modified MITI Test (I))

### 12.3. Bioaccumulative potential

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Bioconcentratio n factor (BCF)	Exposure time	Temperature	Species	Method
1,3-bis[3- (dimethylamino)propyl]urea 52338-87-1	< 2,3	28 d	25 °C	Cyprinus carpio	OECD Guideline 305 (Bioconcentration: Flow-through Fish Test)

**12.4. Mobility in soil**

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	LogPow	Temperature	Method
Pentaerythritol-PO-mercaptoglycerol 72244-98-5	1,2	20 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
1,3-bis[3-(dimethylamino)propyl]urea 52338-87-1	0,817	20 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)

**12.5. Results of PBT and vPvB assessment**

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	PBT / vPvB
Pentaerythritol-PO-mercaptoglycerol 72244-98-5	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
1,3-bis[3-(dimethylamino)propyl]urea 52338-87-1	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

**12.6. Endocrine disrupting properties**

not applicable

**12.7. Other adverse effects**

No data available.

**SECTION 13: Disposal considerations**

**13.1. Waste treatment methods**

Product disposal:

Dispose of waste and residues in accordance with local authority requirements.

Disposal of uncleaned packages:

Use packages for recycling only when totally empty.

Waste code

080409

**SECTION 14: Transport information****14.1. UN number or ID number**

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	3334

**14.2. UN proper shipping name**

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	Aviation regulated liquid, n.o.s. (Mercaptan polymer)

**14.3. Transport hazard class(es)**

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	9

**14.4. Packing group**

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	III

**14.5. Environmental hazards**

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

**14.6. Special precautions for user**

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	No dangerous good according to ADR/RID/ADN. Carriage in accordance with 1.1.4.2.1 ADR/RID/ADN.

**14.7. Maritime transport in bulk according to IMO instruments**

not applicable

**SECTION 15: Regulatory information**

**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

No information available:

Ozone Depleting Substance (ODS) (Regulation (EC) No 2024/590):	Not applicable
Persistent organic pollutants (Regulation (EU) 2019/1021):	Not applicable

**15.2. Chemical safety assessment**

A chemical safety assessment has not been carried out.

**SECTION 16: Other information**

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H318 Causes serious eye damage.
- H412 Harmful to aquatic life with long lasting effects.

ED:	Substance identified as having endocrine disrupting properties
EU OEL:	Substance with a Union workplace exposure limit
EU EXPLD 1:	Substance listed in Annex I, Reg (EC) No. 2019/1148
EU EXPLD 2:	Substance listed in Annex II, Reg (EC) No. 2019/1148
SVHC:	Substance of very high concern (REACH Candidate List)
PBT:	Substance fulfilling persistent, bioaccumulative and toxic criteria
PBT/vPvB:	Substance fulfilling persistent, bioaccumulative and toxic plus very persistent and very bioaccumulative criteria
vPvB:	Substance fulfilling very persistent and very bioaccumulative criteria

**Further information:**

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

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