



Safety Data Sheet according to (EC) No 1907/2006 as amended

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Tangit PVC-U Plus (2)

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Tangit PVC-U Plus (2)

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

Pipe adhesive

1.3. Details of the supplier of the safety data sheet

Henkel AG & Co. KGaA

Henkelstr. 67

40589 Düsseldorf

Germany

Phone: +49 211 797 0

SDSinfo.Adhesive@henkel.com

For Safety Data Sheet updates please visit our website <https://mysds.henkel.com/index.html#/appSelection> or www.henkel-adhesives.com.

1.4. Emergency telephone number

The Henkel information service also provides an around-the-clock telephone service on phone no.+49-(0)211-797-3350 for exceptional cases.

Further information is available at Poison Control Centers.

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Flammable liquids Category 2

H225 Highly flammable liquid and vapour.

Serious eye irritation Category 2

H319 Causes serious eye irritation.

Specific target organ toxicity - single exposure Category 3

H336 May cause drowsiness or dizziness.

Target organ: Central nervous system

2.2. Label elements

Label elements (CLP):

Hazard pictogram:



Contains

Butanone

Signal word:

Danger

Hazard statement:

H225 Highly flammable liquid and vapour.
H319 Causes serious eye irritation.
H336 May cause drowsiness or dizziness.

Supplemental information

EUH066 Repeated exposure may cause skin dryness or cracking.

**Precautionary statement:
Prevention**

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P261 Avoid breathing mist/vapours.
P271 Use only outdoors or in a well-ventilated area.
P280 Wear eye protection.

**Precautionary statement:
Response**

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337+P313 If eye irritation persists: Get medical advice/attention.

**Precautionary statement:
Disposal**

P501 Dispose of contents/container in accordance with national regulation.

2.3. Other hazards

Solvents contained in the product evaporate during processing and their vapors can form explosive/highly inflammable air/vapor mixtures.

Pregnant women should absolutely avoid inhalation and skin contact.

Following substances are present in a concentration \geq the concentration limit for depiction in Section 3 and fulfill the criteria for PBT/vPvB, or were identified as endocrine disruptor (ED):

This mixture does not contain any substances in a concentration \geq the concentration limit for depiction in Section 3 that are assessed to be a PBT, vPvB or ED.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No. EC Number REACH-Reg No.	Concentration	Classification	Specific Conc. Limits, M-factors and ATEs	Add. Information
Butanone 78-93-3 201-159-0 01-2119457290-43	60- 80 %	STOT SE 3, H336 Eye Irrit. 2, H319 Flam. Liq. 2, H225		EU OEL

If no ATE values are displayed, please refer to LD/LC50 values in Section 11.

For full text of the H - statements and other abbreviations see section 16 "Other information".

SECTION 4: First aid measures

4.1. Description of first aid measures

General information:

In case of adverse health effects seek medical advice.

Inhalation:

Move to fresh air, consult doctor if complaint persists.

Skin contact:

Rinse with running water and soap. Skin care. Remove contaminated clothes immediately.

Eye contact:

Immediately flush eyes with soft jet of water or eye rinse solution for at least 5 minutes. If pains remain (intensive smarting, sensitivity to light, visual disturbance) continue flushing and contact/seek doctor or hospital.

Ingestion:

Rinse mouth, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

Causes serious eye irritation.

Vapors may cause drowsiness and dizziness.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

carbon dioxide, foam, powder, water spray jet, fine water spray

Extinguishing media which must not be used for safety reasons:

High pressure waterjet

5.2. Special hazards arising from the substance or mixture

In the event of a fire, carbon monoxide (CO) and carbon dioxide (CO₂) can be released.

5.3. Advice for firefighters

Wear self-contained breathing apparatus.

Wear protective equipment.

Additional information:

Cool endangered containers with water spray jet.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Wear protective equipment.

Avoid contact with skin and eyes.

Ensure adequate ventilation.

Danger of slipping on spilled product.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up

Remove with liquid-absorbing material (sand, peat, sawdust).
Dispose of contaminated material as waste according to Section 13.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Ventilate working rooms thoroughly. Avoid naked flames, sparking and sources of ignition. Switch off electrical devices. Do not smoke, do not weld. Do not empty waste into waste water drains.

During processing and drying after adhesion, ventilate well. Avoid all sources of fire such as stoves and ovens. Switch off all electrical devices such as parabolic heaters, hot plates, storage heaters etc. in good time for them to have cooled down before commencing work. Avoid all sparks, including those occurring at electrical switches and devices.

Avoid skin and eye contact.

Hygiene measures:

Wash hands before work breaks and after finishing work.

Do not eat, drink or smoke while working.

7.2. Conditions for safe storage, including any incompatibilities

Storage temperature between 5 and 35°C.

Do not store together with foodstuffs.

Do not store together with food or other consumables (coffee, tea, tobacco, etc.).

7.3. Specific end use(s)

Pipe adhesive

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for
Germany

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Butanone 78-93-3 [BUTANONE]	200	600	Time Weighted Average (TWA):	Indicative	ECLTV
Butanone 78-93-3 [BUTANONE]	300	900	Short Term Exposure Limit (STEL):	Indicative	ECLTV
Butanone 78-93-3			Skin designation:	Can be absorbed through the skin.	TRGS 900
Butanone 78-93-3	200	600	Exposure limit(s):	1 If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900
Butanone 78-93-3			Short Term Exposure Classification:	Category I: substances for which the localized effect has an assigned OEL or for substances with a sensitizing effect in respiratory passages.	TRGS 900
Polyvinyl chloride 9002-86-2			Short Term Exposure Classification:	Category II: substances with a resorptive effect.	TRGS 900
Polyvinyl chloride 9002-86-2		10	Exposure limit(s):	2 If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900
Polyvinyl chloride 9002-86-2		1,25	Exposure limit(s):	If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900
Silicon dioxide 112945-52-5		4	Exposure limit(s):	If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900
Silicon dioxide 112945-52-5			Short Term Exposure Classification:	Category II: substances with a resorptive effect.	TRGS 900
Silicon dioxide 112945-52-5		10	Exposure limit(s):	2 If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900
Silicon dioxide 112945-52-5		1,25	Exposure limit(s):	If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
Butanone 78-93-3	aqua (freshwater)		55,8 mg/l				
Butanone 78-93-3	aqua (marine water)		55,8 mg/l				
Butanone 78-93-3	aqua (intermittent releases)		55,8 mg/l				
Butanone 78-93-3	sewage treatment plant (STP)		709 mg/l				
Butanone 78-93-3	sediment (freshwater)				284,74 mg/kg		
Butanone 78-93-3	sediment (marine water)				284,7 mg/kg		
Butanone 78-93-3	Soil				22,5 mg/kg		
Butanone 78-93-3	oral				1000 mg/kg		

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Butanone 78-93-3	Workers	dermal	Long term exposure - systemic effects		1161 mg/kg	
Butanone 78-93-3	Workers	inhalation	Long term exposure - systemic effects		600 mg/m3	
Butanone 78-93-3	General population	dermal	Long term exposure - systemic effects		412 mg/kg	
Butanone 78-93-3	General population	inhalation	Long term exposure - systemic effects		106 mg/m3	
Butanone 78-93-3	General population	oral	Long term exposure - systemic effects		31 mg/kg	

Biological Exposure Indices:

Ingredient [Regulated substance]	Parameters	Biological specimen	Sampling time	Conc.	Basis of biol. exposure index	Remark	Additional Information
Butanone 78-93-3 [2-Butanone; Methyl ethyl ketone]	2-butanone	Urine	Sampling time: End of shift.	2 mg/l	DE BGW		

8.2. Exposure controls:

Respiratory protection:
 Suitable breathing mask when there is inadequate ventilation.
 Combination filter: ABEKP (EN 14387)
 This recommendation should be matched to local conditions.

Hand protection:

In the case of longer contact protective gloves made from nitrile rubber are recommended according to EN 374.

In the case of longer contact protective gloves made from chloroprene rubber are recommended according to EN 374.

material thickness > 0.6 mm

Perforation time > 10 minutes

In the case of longer and repeated contact please note that in practice the penetration times may be considerably shorter than those determined according to EN 374. The protective gloves must always be checked for their suitability for use at the specific workplace (e.g. mechanical and thermal stress, product compatibility, antistatic effects, etc.). The gloves must be replaced immediately at the first signs of wear and tear. The information provided by the manufacturers and given in the relevant trade association regulations for industrial safety must always be observed. We recommend that a hand care plan is drawn up in cooperation with a glove manufacturer and the trade association in accordance with the local operating conditions.

Eye protection:

Goggles which can be tightly sealed.

Protective eye equipment should conform to EN166.

Skin protection:

Suitable protective clothing

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions.

Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties**

Delivery form	liquid
Colour	colourless to yellowish
Odor	of solvent
Physical state	liquid
Melting point	Not applicable, Product is a liquid
Solidification temperature	-86 °C (-122.8 °F)
Initial boiling point	80 °C (176 °F)
Flammability	Flammable liquid
Explosive limits	
lower	1,8 % (V);
upper	11,5 % (V);
Flash point	-8,5 °C (16.7 °F)
Auto-ignition temperature	475 °C (887 °F)
Decomposition temperature	Not applicable, Substance/mixture is not self-reactive, no organic peroxide and does not decompose under foreseen conditions of use
pH	Not applicable, Product is non-soluble (in water).
Viscosity (kinematic) (23 °C (73 °F);)	6.700 - 20.000 mm ² /s
Viscosity, dynamic (Brookfield; 20 °C (68 °F); speed of rotation: 30 min-1; Spindle No: 4)	6.000 - 12.000 mPa.s ISO 2555-89 Viscosity according to Brookfield
Solubility (qualitative) (20 °C (68 °F); Solvent: ketones)	Partially soluble
Solubility (qualitative) (20 °C (68 °F); Solvent: Water)	Not soluble
Partition coefficient: n-octanol/water	Not applicable
Vapour pressure (50 °C (122 °F))	Mixture 360 mbar
Vapour pressure (20 °C (68 °F))	101 mbar
Density (23 °C (73.4 °F))	0,90 g/cm ³
Relative vapour density: (20 °C)	1,15
Particle characteristics	Not applicable

Product is a liquid

9.2. Other information

Other information not applicable for this product

SECTION 10: Stability and reactivity

10.1. Reactivity

None if used for intended purpose.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

None if used for intended purpose.

10.5. Incompatible materials

None if used properly.

10.6. Hazardous decomposition products

None known.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute oral toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Butanone 78-93-3	LD50	2.737 mg/kg	rat	not specified

Acute dermal toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Butanone 78-93-3	LD50	> 6.400 mg/kg	rabbit	not specified

Acute inhalative toxicity:

In the event of protracted or repeated exposure, damage to health cannot be excluded.
The toxicity of the product is due to its narcotic effect after inhalation.

Hazardous substances CAS-No.	Value type	Value	Test atmosphere	Exposure time	Species	Method
Butanone 78-93-3	LC50	34,5 mg/l	vapour	4 h	rat	not specified

Skin corrosion/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Butanone 78-93-3	not irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

Serious eye damage/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Butanone 78-93-3	irritating		rabbit	equivalent or similar to OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
Butanone 78-93-3	not sensitising	Buehler test	guinea pig	equivalent or similar to OECD Guideline 406 (Skin Sensitisation)

Germ cell mutagenicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Butanone 78-93-3	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		equivalent or similar to OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Butanone 78-93-3	negative	in vitro mammalian chromosome aberration test	not applicable		equivalent or similar to OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
Butanone 78-93-3	negative	mammalian cell gene mutation assay	with and without		equivalent or similar to OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Butanone 78-93-3	negative	intraperitoneal		mouse	equivalent or similar to OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)

Carcinogenicity

No data available.

Reproductive toxicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Test type	Route of application	Species	Method
Butanone 78-93-3	NOAEL P 10.000 mg/l NOAEL F1 10.000 mg/l	two- generation study	oral: drinking water	rat	equivalent or similar to OECD Guideline 416 (Two- Generation Reproduction Toxicity Study)

STOT-single exposure:

No data available.

STOT-repeated exposure:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
Butanone 78-93-3	NOAEL 2500 ppm	inhalation	90 days 6 hours/day, 5 days/week	rat	not specified

Aspiration hazard:

The mixture is classified based on Viscosity data.

Hazardous substances CAS-No.	Viscosity (kinematic) Value	Temperature	Method	Remarks
Butanone 78-93-3	0,51 mm ² /s	20 °C	ASTM Standard D7042	

11.2 Information on other hazards

not applicable

SECTION 12: Ecological information**General ecological information:**

Do not empty into drains, soil or bodies of water.

12.1. Toxicity**Toxicity (Fish):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Butanone 78-93-3	LC50	3.220 mg/l	96 h	Pimephales promelas	OECD Guideline 203 (Fish, Acute Toxicity Test)

Toxicity (aquatic invertebrates):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Butanone 78-93-3	EC50	5.091 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

Chronic toxicity (aquatic invertebrates):

No data available.

Toxicity (Algae):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Butanone 78-93-3	EC50	1.240 mg/l	96 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Butanone 78-93-3	EC10	1.010 mg/l	96 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)

Toxicity (microorganisms):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Butanone 78-93-3	EC50	1.150 mg/l	16 h	Pseudomonas putida	DIN 38412, part 8 (Pseudomonas Zellvermehrungshemm- Test)

12.2. Persistence and degradability

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
Butanone 78-93-3	readily biodegradable	aerobic	98 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)

12.3. Bioaccumulative potential

No data available.

12.4. Mobility in soil

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	LogPow	Temperature	Method
Butanone 78-93-3	0,3	40 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)

12.5. Results of PBT and vPvB assessment

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	PBT / vPvB
Butanone 78-93-3	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

12.6. Endocrine disrupting properties

not applicable

12.7. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:

Dispose of waste and residues in accordance with local authority requirements.

Disposal of uncleaned packages:

Use packages for recycling only when totally empty.

Empty PU foam canisters should be returned in the original carton to PDR GmbH, D-95449 Thurnau (free of charge collection service under tel.: 0800-783 6736, Fax: 0800-783 6737, Germany) for recycling. Individual containers should be disposed of at communal collection points.

Waste code
080409

SECTION 14: Transport information

14.1. UN number or ID number

ADR	1133
RID	1133
ADN	1133
IMDG	1133
IATA	1133

14.2. UN proper shipping name

ADR	ADHESIVES
RID	ADHESIVES
ADN	ADHESIVES
IMDG	ADHESIVES
IATA	Adhesives

14.3. Transport hazard class(es)

ADR	3
RID	3
ADN	3
IMDG	3
IATA	3

14.4. Packing group

ADR	II
RID	II
ADN	II
IMDG	II
IATA	II

14.5. Environmental hazards

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

14.6. Special precautions for user

ADR	Special provision 640D Tunnelcode: (D/E)
RID	Special provision 640D
ADN	Special provision 640D
IMDG	not applicable
IATA	not applicable

14.7. Maritime transport in bulk according to IMO instruments

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Ozone Depleting Substance (ODS) (Regulation (EC) No 1005/2009):	Not applicable
Prior Informed Consent (PIC) (Regulation (EU) No 649/2012):	Not applicable
Persistent organic pollutants (Regulation (EU) 2019/1021):	Not applicable

15.2. Chemical safety assessment

A chemical safety assessment has been carried out.

National regulations/information (Germany):

WGK: WGK 1: slightly hazardous to water (Ordinance on facilities for handling substances that are hazardous to water (AwSV))
Classification according to AwSV, Annex 1 (5.2)

Storage class according to TRGS 510: 3

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

H225 Highly flammable liquid and vapour.

H319 Causes serious eye irritation.

H336 May cause drowsiness or dizziness.

ED: Substance identified as having endocrine disrupting properties
EU OEL: Substance with a Union workplace exposure limit
EU EXPLD 1: Substance listed in Annex I, Reg (EC) No. 2019/1148
EU EXPLD 2: Substance listed in Annex II, Reg (EC) No. 2019/1148
SVHC: Substance of very high concern (REACH Candidate List)
PBT: Substance fulfilling persistent, bioaccumulative and toxic criteria
PBT/vPvB: Substance fulfilling persistent, bioaccumulative and toxic plus very persistent and very bioaccumulative criteria
vPvB: Substance fulfilling very persistent and very bioaccumulative criteria

Further information:

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