



Safety Data Sheet according to (EC) No 1907/2006 as amended

Page 1 of 13

PATTEX MONTAGE ALL MATERIALS 45

SDS No. : 804486
V002.0

Revision: 30.06.2025

printing date: 10.07.2025

Replaces version from: 26.01.2023

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

PATTEX MONTAGE ALL MATERIALS 45

UFI: No UFI required

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

Assembly adhesives

1.3. Details of the supplier of the safety data sheet

Henkel AG & Co. KGaA

Henkelstr. 67

40589 Düsseldorf

Germany

Phone: +49 211 797 0

SDSinfo.Adhesive@henkel.com

For Safety Data Sheet updates please visit our website www.mysds.henkel.com or www.henkel-adhesives.com.

1.4. Emergency telephone number

The Henkel information service also provides an around-the-clock telephone service on phone no.+49-(0)211-797-3350 for exceptional cases.

Further information is available at Poison Control Centers.

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

The substance or mixture is not hazardous according to Regulation (EC) No 1272/2008 (CLP).

2.2. Label elements

Label elements (CLP):

The substance or mixture is not hazardous according to Regulation (EC) No 1272/2008 (CLP).

Supplemental information

Contains: Trimethoxyvinylsilane May produce an allergic reaction.

Precautionary statement:

P102 Keep out of reach of children.

P101 If medical advice is needed, have product container or label at hand.

P262 Do not get in eyes, on skin, or on clothing.

2.3. Other hazards

Evolves methanol during cure.

Following substances are present in a concentration \geq the concentration limit for depiction in Section 3 and fulfill the criteria for PBT/vPvB, or were identified as endocrine disruptor (ED):

This mixture does not contain any substances in a concentration \geq the concentration limit for depiction in Section 3 that are assessed to be a PBT, vPvB or ED.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No. EC Number REACH-Reg. No.	Concentration	Classification	Specific Conc. Limits, M-factors and ATEs	Add. Information
Trimethoxyvinylsilane 2768-02-7 220-449-8 01-2119513215-52	0,1- < 1 %	Flam. Liq. 3, H226 Acute Tox. 4, Inhalation, H332 Skin Sens. 1B, H317		

If no ATE values are displayed, please refer to LD/LC50 values in Section 11.
For full text of the H - statements and other abbreviations see section 16 "Other information".

SECTION 4: First aid measures

4.1. Description of first aid measures

General information:
In case of adverse health effects seek medical advice.

Inhalation:
Move to fresh air, consult doctor if complaint persists.

Skin contact:
Rinse with running water and soap. Apply replenishing cream. Change all contaminated clothing.

Eye contact:
Rinse immediately with plenty of running water, seek medical advice if necessary.

Ingestion:
Rinse mouth and throat. Drink 1-2 glasses of water. Seek medical advice.

4.2. Most important symptoms and effects, both acute and delayed
No data available.

4.3. Indication of any immediate medical attention and special treatment needed
See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

carbon dioxide, foam, powder, water spray jet, fine water spray

Extinguishing media which must not be used for safety reasons:

High pressure waterjet

5.2. Special hazards arising from the substance or mixture

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO₂) and nitrogen oxides (NO_x) can be released.

5.3. Advice for firefighters

Wear self-contained breathing apparatus.

Wear protective equipment.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Wear protective equipment.

Ensure adequate ventilation.

Avoid contact with skin and eyes.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up

Remove mechanically.

Dispose of contaminated material as waste according to Section 13.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Ensure that workrooms are adequately ventilated.

Avoid skin and eye contact.

Hygiene measures:

Wash hands before work breaks and after finishing work.

Do not eat, drink or smoke while working.

7.2. Conditions for safe storage, including any incompatibilities

Store in a cool, dry place.

Store between 5°C and 35°C.

Do not store together with food or other consumables (coffee, tea, tobacco, etc.).

7.3. Specific end use(s)

Assembly adhesives

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for
Germany

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Limestone 1317-65-3		10	Exposure limit(s):	2 If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900
Limestone 1317-65-3		1,25	Exposure limit(s):	If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900
Limestone 1317-65-3			Short Term Exposure Classification:	Category II: substances with a resorptive effect.	TRGS 900
methanol 67-56-1 [Methanol]	200	260	Time Weighted Average (TWA):	Indicative	ECLTV
methanol 67-56-1			Skin designation:	Can be absorbed through the skin.	TRGS 900
methanol 67-56-1	100	130	Exposure limit(s):	2 If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900
methanol 67-56-1			Short Term Exposure Classification:	Category II: substances with a resorptive effect.	TRGS 900
methanol 67-56-1 [Methanol]			Skin designation:	Can be absorbed through the skin.	ECLTV

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
Trimethoxyvinylsilane 2768-02-7	aqua (freshwater)		0,4 mg/l				
Trimethoxyvinylsilane 2768-02-7	aqua (marine water)		0,04 mg/l				
Trimethoxyvinylsilane 2768-02-7	Freshwater - intermittent		1,21 mg/l				
Trimethoxyvinylsilane 2768-02-7	sediment (freshwater)				1,5 mg/kg		
Trimethoxyvinylsilane 2768-02-7	sediment (marine water)				0,15 mg/kg		
Trimethoxyvinylsilane 2768-02-7	Soil				0,06 mg/kg		

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Trimethoxyvinylsilane 2768-02-7	Workers	dermal	Long term exposure - systemic effects		0,91 mg/kg	
Trimethoxyvinylsilane 2768-02-7	Workers	inhalation	Long term exposure - systemic effects		27,6 mg/m3	
Trimethoxyvinylsilane 2768-02-7	General population	dermal	Long term exposure - systemic effects		0,63 mg/kg	
Trimethoxyvinylsilane 2768-02-7	General population	inhalation	Long term exposure - systemic effects		6,8 mg/m3	
Trimethoxyvinylsilane 2768-02-7	General population	oral	Long term exposure - systemic effects		0,63 mg/kg	
Trimethoxyvinylsilane 2768-02-7	Workers	inhalation	Acute/short term exposure - systemic effects		73,6 mg/m3	
Trimethoxyvinylsilane 2768-02-7	General population	inhalation	Acute/short term exposure - systemic effects		54,4 mg/m3	
Trimethoxyvinylsilane 2768-02-7	Workers	dermal	Long term exposure - local effects			
Trimethoxyvinylsilane 2768-02-7	Workers	dermal	Acute/short term exposure - local effects			
Trimethoxyvinylsilane 2768-02-7	General population	dermal	Long term exposure - local effects			
Trimethoxyvinylsilane 2768-02-7	General population	dermal	Acute/short term exposure - local effects			

Biological Exposure Indices:

None

8.2. Exposure controls:

Respiratory protection:

Suitable breathing mask when there is inadequate ventilation.

Filter : AX (EN 14387)

This recommendation should be matched to local conditions.

Hand protection:

Recommended are gloves made from Nitril rubber (Material thickness >0,1 mm, Perforation time < 30s).Gloves should be replaced after each short time contact or contamination. Available at laboratory specialized trade or at pharmacies / chemist's shops.

Eye protection:

Goggles which can be tightly sealed.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Delivery form	paste
Colour	Off white
Odor	Alcohol
Physical state	solid
Melting point	< -50 °C (< -58 °F)
Solidification temperature	Not applicable, Product is a solid

Initial boiling point	320 °C (608 °F)
Flammability	Not applicable Mixture is not readily combustible nor affected by friction.
Explosive limits	Not applicable, Product is a solid
Flash point	Not applicable, Product is a solid
Auto-ignition temperature	Not applicable, Product is a solid
Decomposition temperature	Not applicable, Substance/mixture is not self-reactive, no organic peroxide and does not decompose under foreseen conditions of use
pH	Not applicable, Product is non-soluble (in water).
Viscosity (kinematic)	Not applicable, Product is a solid
Solubility (qualitative) (20 °C (68 °F); Solvent: Water)	Insoluble
Partition coefficient: n-octanol/water	Not applicable
Vapour pressure (20 °C (68 °F))	Mixture < 0,00005 hPa
Density (20 °C (68 °F))	1,67 g/cm3 no method / method unknown
Relative vapour density:	Not applicable, Product is a solid
Particle characteristics	Not applicable, mixture is a paste.

9.2. Other information

Other information not applicable for this product

SECTION 10: Stability and reactivity

10.1. Reactivity

Reaction with acids: production of heat and carbon dioxide.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

None if used for intended purpose.

10.5. Incompatible materials

None if used properly.

10.6. Hazardous decomposition products

Evolves methanol during cure.

SECTION 11: Toxicological information

General toxicological information:

An allergic reaction cannot be excluded after repeated skin contact.

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute oral toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Trimethoxyvinylsilane 2768-02-7	LD50	6.899 mg/kg	rat	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)

Acute dermal toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Trimethoxyvinylsilane 2768-02-7	LD50	3.158 mg/kg	rabbit	equivalent or similar to OECD Guideline 402 (Acute Dermal Toxicity)

Acute inhalative toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Value type	Value	Test atmosphere	Exposure time	Species	Method
Trimethoxyvinylsilane 2768-02-7	LC50	16,8 mg/l	vapour	4 h	rat	equivalent or similar to OECD Guideline 403 (Acute Inhalation Toxicity)

Skin corrosion/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Trimethoxyvinylsilane 2768-02-7	not irritating		rabbit	other guideline:

Serious eye damage/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Trimethoxyvinylsilane 2768-02-7	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Result	Test type	Species	Method
Trimethoxyvinylsilane 2768-02-7	Sub-Category 1B (sensitising)	Buehler test	guinea pig	OECD Guideline 406 (Skin Sensitisation)

Germ cell mutagenicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Trimethoxyvinylsilane 2768-02-7	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Trimethoxyvinylsilane 2768-02-7	positive	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
Trimethoxyvinylsilane 2768-02-7	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Trimethoxyvinylsilane 2768-02-7	negative	intraperitoneal		mouse	other guideline:

Carcinogenicity

No data available.

Reproductive toxicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Result / Value	Test type	Route of application	Species	Method
Trimethoxyvinylsilane 2768-02-7	NOAEL P 250 mg/kg	one-generation study	oral: gavage	rat	OECD Combined Repeated Dose and Reproductive / Developmental Toxicity Screening Test (Precursor Protocol of GL 422)
Trimethoxyvinylsilane 2768-02-7	NOAEL P 1.000 mg/kg	one-generation study	oral: gavage	rat	OECD Combined Repeated Dose and Reproductive / Developmental Toxicity Screening Test (Precursor Protocol of GL 422)
Trimethoxyvinylsilane 2768-02-7	NOAEL F1 1.000 mg/kg	one-generation study	oral: gavage	rat	OECD Combined Repeated Dose and Reproductive / Developmental Toxicity Screening Test (Precursor Protocol of GL 422)

STOT-single exposure:

No data available.

STOT-repeated exposure:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
Trimethoxyvinylsilane 2768-02-7	NOAEL 62,5 mg/kg	oral: gavage	42d daily	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
Trimethoxyvinylsilane 2768-02-7	NOAEL 0,605 mg/l	inhalation: vapour	5 days/week for 14 weeks 6 hours/day	rat	not specified
Trimethoxyvinylsilane 2768-02-7	NOAEL 50 mg/kg	oral: gavage	28 d daily	rat	OECD Guideline 407 (Repeated Dose 28-Day Oral Toxicity in Rodents)

Aspiration hazard:

No data available.

11.2 Information on other hazards

not applicable

SECTION 12: Ecological information**General ecological information:**

Do not empty into drains, soil or bodies of water.

12.1. Toxicity**Toxicity (Fish):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Trimethoxyvinylsilane 2768-02-7	LC50	191 mg/l	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)

Toxicity (aquatic invertebrates):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Trimethoxyvinylsilane 2768-02-7	EC50	168,7 mg/l	48 h	Daphnia magna	EU Method C.2 (Acute Toxicity for Daphnia)

Chronic toxicity (aquatic invertebrates):

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Trimethoxyvinylsilane 2768-02-7	NOEC	28,1 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)

Toxicity (Algae):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Trimethoxyvinylsilane 2768-02-7	EC50	> 957 mg/l	72 h	Desmodesmus subspicatus	EU Method C.3 (Algal Inhibition test)
Trimethoxyvinylsilane 2768-02-7	NOEC	957 mg/l	72 h	Desmodesmus subspicatus	EU Method C.3 (Algal Inhibition test)

Toxicity (microorganisms):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Trimethoxyvinylsilane 2768-02-7	EC50	> 100 mg/l	3 h	activated sludge of a predominantly domestic sewage	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)

12.2. Persistence and degradability

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
Trimethoxyvinylsilane 2768-02-7	not readily biodegradable.	aerobic	51 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)

12.3. Bioaccumulative potential

No data available.

12.4. Mobility in soil

No data available.

12.5. Results of PBT and vPvB assessment

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	PBT / vPvB
Trimethoxyvinylsilane 2768-02-7	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

12.6. Endocrine disrupting properties

not applicable

12.7. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:
Dispose of waste and residues in accordance with local authority requirements.

Disposal of uncleaned packages:
Use packages for recycling only when totally empty.

Waste code
080410

SECTION 14: Transport information

- 14.1. UN number or ID number**
Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.
- 14.2. UN proper shipping name**
Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.
- 14.3. Transport hazard class(es)**
Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.
- 14.4. Packing group**
Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.
- 14.5. Environmental hazards**
Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.
- 14.6. Special precautions for user**
Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.
- 14.7. Maritime transport in bulk according to IMO instruments**
not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Ozone Depleting Substance (ODS) (Regulation (EC) No 2024/590):	Not applicable
Prior Informed Consent (PIC) (Regulation (EU) No 649/2012):	Not applicable
Persistent organic pollutants (Regulation (EU) 2019/1021):	Not applicable

National regulations/information (Germany):

WGK: WGK 1: slightly hazardous to water (Ordinance on facilities for handling substances that are hazardous to water (AwSV))
Classification according to AwSV, Annex 1 (5.2)

Storage class according to TRGS 510: 11

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

H226 Flammable liquid and vapour.
H317 May cause an allergic skin reaction.
H332 Harmful if inhaled.

ED:	Substance identified as having endocrine disrupting properties
EU OEL:	Substance with a Union workplace exposure limit
EU EXPLD 1:	Substance listed in Annex I, Reg (EC) No. 2019/1148
EU EXPLD 2	Substance listed in Annex II, Reg (EC) No. 2019/1148
SVHC:	Substance of very high concern (REACH Candidate List)
PBT:	Substance fulfilling persistent, bioaccumulative and toxic criteria
PBT/vPvB:	Substance fulfilling persistent, bioaccumulative and toxic plus very persistent and very bioaccumulative criteria
vPvB:	Substance fulfilling very persistent and very bioaccumulative criteria

Further information:

This Safety Data Sheet has been produced for sales from Henkel to parties purchasing from Henkel, is based on Regulation (EC) No 1907/2006 and provides information in accordance with applicable regulations of the European Union only. In that respect, no statement, warranty or representation of any kind is given as to compliance with any statutory laws or regulations of any other jurisdiction or territory other than the European Union. When exporting to territories other than the European Union, please consult with the respective Safety Data Sheet of the concerned territory to ensure compliance or liaise with Henkel's Product Safety and Regulatory Affairs Department (SDSinfo.Adhesive@henkel.com) prior to export to other territories than the European Union.

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Dear Customer,

Henkel is committed to creating a sustainable future by promoting opportunities along the entire value chain. If you would like to contribute by switching from a paper to the electronic version of SDS, please contact the local Customer Service representative. We recommend to use a non-personal email address (e.g. SDS@your_company.com).

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.