



## Safety Data Sheet according to (EC) No 1907/2006 as amended

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POLYPOXY BF - PART A

SDS No. : 551895  
V002.1

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Replaces version from: 04.11.2024

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

POLYPOXY BF - PART A

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

2-Component epoxy adhesive

#### 1.3. Details of the supplier of the safety data sheet

Henkel Jebal Ali FZCO

PO Box 61341 - Jebel Ali

Dubai

Utd.Arab.Emir.

SDSinfo.Adhesive@henkel.com

For Safety Data Sheet updates please visit our website [www.mysds.henkel.com](http://www.mysds.henkel.com) or [www.henkel-adhesives.com](http://www.henkel-adhesives.com).

#### 1.4. Emergency telephone number

HAAD Poison and Drug Information Center UAE, TOLL FREE TEL. NUMBER 800-424

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification (CLP):

Skin irritation	Category 2
H315 Causes skin irritation.	
Skin sensitizer	Category 1
H317 May cause an allergic skin reaction.	
Serious eye irritation	Category 2
H319 Causes serious eye irritation.	
Toxic to reproduction	Category 1B
H360F May damage fertility.	
Chronic hazards to the aquatic environment	Category 2
H411 Toxic to aquatic life with long lasting effects.	

#### 2.2. Label elements

##### Label elements (CLP):

**Hazard pictogram:**



**Contains**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane  
oxirane, mono[(C12-14-alkyloxy)methyl] derivs.

**Signal word:**

Danger

**Hazard statement:**

H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H319 Causes serious eye irritation.  
H360F May damage fertility.  
H411 Toxic to aquatic life with long lasting effects.

**Supplemental information**

Restricted to professional users.

**Precautionary statement:  
Prevention**

P261 Avoid breathing mist/vapours.  
P273 Avoid release to the environment.  
P280 Wear protective gloves/eye protection.

**Precautionary statement:  
Response**

P302+P352 IF ON SKIN: Wash with plenty of soap and water.  
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P308+P313 IF exposed or concerned: Get medical advice/attention.  
P337+P313 If eye irritation persists: Get medical advice/attention.

**Precautionary statement:  
Storage**

P405 Store locked up.

**Precautionary statement:  
Disposal**

P501 Dispose of contents/container in accordance with national regulation.

### 2.3. Other hazards

None if used properly.

Following substances are present in a concentration  $\geq$  the concentration limit for depiction in Section 3 and fulfill the criteria for PBT/vPvB, or were identified as endocrine disruptor (ED):

None

## SECTION 3: Composition/information on ingredients

### 3.2. Mixtures

**Declaration of the ingredients according to CLP (EC) No 1272/2008:**

Hazardous components CAS-No. EC Number REACH-Reg. No.	Concentration	Classification	Specific Conc. Limits, M-factors and ATEs	Add. Information
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane  25068-38-6 216-823-5 01-2119456619-26	25- < 40 %	Eye Irrit. 2, H319 Aquatic Chronic 2, H411 Skin Sens. 1, H317 Skin Irrit. 2, H315	Eye Irrit. 2; H319; C >= 5 % Skin Irrit. 2; H315; C >= 5 %	
oxirane, mono[(C12-14-alkyloxy)methyl] derivs.  68609-97-2 271-846-8 01-2119485289-22	5- < 10 %	Skin Irrit. 2, H315 Skin Sens. 1, H317 Repr. 1B, H360F		

If no ATE values are displayed, please refer to LD/LC50 values in Section 11.  
For full text of the H - statements and other abbreviations see section 16 "Other information".

## SECTION 4: First aid measures

**4.1. Description of first aid measures****General information:**

In case of adverse health effects seek medical advice.

**Inhalation:**

Move to fresh air, consult doctor if complaint persists.

**Skin contact:**

Rinse with running water and soap. Apply replenishing cream. Change all contaminated clothing. If necessary, see a dermatologist.

**Eye contact:**

Immediately flush eyes with soft jet of water or eye rinse solution for at least 5 minutes. If pains remain (intensive smarting, sensitivity to light, visual disturbance) continue flushing and contact/seek doctor or hospital.

**Ingestion:**

Rinse mouth and throat. Drink 1-2 glasses of water. Seek medical advice.

**4.2. Most important symptoms and effects, both acute and delayed**

Causes serious eye irritation.

SKIN: Redness, inflammation.

May cause an allergic skin reaction.

**4.3. Indication of any immediate medical attention and special treatment needed**

See section: Description of first aid measures

## SECTION 5: Firefighting measures

**5.1. Extinguishing media****Suitable extinguishing media:**

carbon dioxide, foam, water spray jet, fine water spray

**Extinguishing media which must not be used for safety reasons:**

High pressure waterjet

**5.2. Special hazards arising from the substance or mixture**

In the event of a fire, carbon monoxide (CO) and carbon dioxide (CO<sub>2</sub>) can be released.

**5.3. Advice for firefighters**

Wear self-contained breathing apparatus.

Wear protective equipment.

**SECTION 6: Accidental release measures**

**6.1. Personal precautions, protective equipment and emergency procedures**

Wear protective equipment.

Avoid contact with skin and eyes.

Danger of slipping on spilled product.

**6.2. Environmental precautions**

Do not empty into drains / surface water / ground water.

**6.3. Methods and material for containment and cleaning up**

Remove with liquid-absorbing material (sand, peat, sawdust).

Dispose of contaminated material as waste according to Section 13.

**6.4. Reference to other sections**

See advice in section 8

**SECTION 7: Handling and storage**

**7.1. Precautions for safe handling**

Avoid skin and eye contact.

Hygiene measures:

Wash hands before work breaks and after finishing work.

Do not eat, drink or smoke while working.

**7.2. Conditions for safe storage, including any incompatibilities**

Storage at 20 to 30°C is recommended.

Do not store together with food or other consumables (coffee, tea, tobacco, etc.).

**7.3. Specific end use(s)**

2-Component epoxy adhesive

**SECTION 8: Exposure controls/personal protection**

**8.1. Control parameters**

**Occupational Exposure Limits**

Valid for  
Utd.Arab.Emir.

Ingredient [Regulated substance]	ppm	mg/m <sup>3</sup>	Value type	Short term exposure limit category / Remarks	Regulatory list
Talc (Mg <sub>3</sub> H <sub>2</sub> (SiO <sub>3</sub> ) <sub>4</sub> ) 14807-96-6 [TALC, CONTAINING NO ASBESTOS FIBERS, RESPIRABLE FRACTION]		2	Time Weighted Average (TWA):		AD TLV
Talc (Mg <sub>3</sub> H <sub>2</sub> (SiO <sub>3</sub> ) <sub>4</sub> ) 14807-96-6 [TALC (CONTAINING NO ASBESTOS FIBERS)]		2	Time Weighted Average (TWA):		GCC TLV
Talc (Mg <sub>3</sub> H <sub>2</sub> (SiO <sub>3</sub> ) <sub>4</sub> ) 14807-96-6 [TALC (CONTAINING NO ASBESTOS FIBERS)]		2	Time Weighted Average (TWA):		UAE OEL
Barium sulfate 7727-43-7 [BARIUM SULPHATE]		10	Time Weighted Average (TWA):		AD TLV
Barium sulfate 7727-43-7 [BARIUM SULFATE]		10	Time Weighted Average (TWA):		GCC TLV
Barium sulfate 7727-43-7 [BARIUM SULFATE]		10	Time Weighted Average (TWA):		UAE OEL
Barium sulfate 7727-43-7 [BARIUM SULFATE]		10	Time Weighted Average (TWA):		DB OEL
Titanium dioxide 13463-67-7 [TITANIUM DIOXIDE]		10	Time Weighted Average (TWA):		AD TLV
Titanium dioxide 13463-67-7 [TITANIUM DIOXIDE]		10	Time Weighted Average (TWA):		GCC TLV
Titanium dioxide 13463-67-7 [TITANIUM DIOXIDE]		10	Time Weighted Average (TWA):		UAE OEL

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**Occupational Exposure Limits**

Valid for  
Bharain

Ingredient [Regulated substance]	ppm	mg/m <sup>3</sup>	Value type	Short term exposure limit category / Remarks	Regulatory list
Talc (Mg <sub>3</sub> H <sub>2</sub> (SiO <sub>3</sub> ) <sub>4</sub> ) 14807-96-6 [TALC (CONTAINING NO ASBESTORS FIBERS)]		2	Time Weighted Average (TWA):		BH TLV
Talc (Mg <sub>3</sub> H <sub>2</sub> (SiO <sub>3</sub> ) <sub>4</sub> ) 14807-96-6 [TALC (CONTAINING NO ASBESTORS FIBERS)]		2	Time Weighted Average (TWA):		GCC TLV
Barium sulfate 7727-43-7 [BARIUM SULFATE]		10	Time Weighted Average (TWA):		GCC TLV
Barium sulfate 7727-43-7 [BARIUM SULFATE]		10	Time Weighted Average (TWA):		BH TLV
Titanium dioxide 13463-67-7 [TITANIUM DIOXIDE]		10	Time Weighted Average (TWA):		BH TLV
Titanium dioxide 13463-67-7 [TITANIUM DIOXIDE]		10	Time Weighted Average (TWA):		GCC TLV

**Occupational Exposure Limits**

Valid for  
Egypt

Ingredient [Regulated substance]	ppm	mg/m <sup>3</sup>	Value type	Short term exposure limit category / Remarks	Regulatory list
Talc (Mg <sub>3</sub> H <sub>2</sub> (SiO <sub>3</sub> ) <sub>4</sub> ) 14807-96-6 [TALC, NONFIBROUS]			Time Weighted Average (TWA):		EG OEL
Limestone 1317-65-3 [CALCIUM CARBONATE (INCLUDING LIMESTONE AND MARBLE), TOTAL DUST CONTAINING NO MORE THAN 1% CRYSTALLIZED SILICA AND NO ASBESTOS]		10	Time Weighted Average (TWA):		EG OEL
Titanium dioxide 13463-67-7 [Titanium dioxide]		10	Time Weighted Average (TWA):		EG OEL

**Occupational Exposure Limits**

Valid for  
Jordan

Ingredient [Regulated substance]	ppm	mg/m <sup>3</sup>	Value type	Short term exposure limit category / Remarks	Regulatory list
Talc (Mg <sub>3</sub> H <sub>2</sub> (SiO <sub>3</sub> ) <sub>4</sub> ) 14807-96-6 [ASBESTOS: TALC, RESPIRABLE DUST]		2	Time Weighted Average (TWA):		JO TLV
Barium sulfate 7727-43-7 [BARIUM SULFATE, TOTAL DUST]		10	Time Weighted Average (TWA):		JO TLV
Titanium dioxide 13463-67-7 [TITANIUM DIOXIDE]	450	560	Short Term Exposure Limit (STEL):		JO TLV
Titanium dioxide 13463-67-7	100	375	Time Weighted Average (TWA):		JO TLV

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[TITANIUM DIOXIDE]					
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**Occupational Exposure Limits**

Valid for  
Kuwait

Ingredient [Regulated substance]	ppm	mg/m <sup>3</sup>	Value type	Short term exposure limit category / Remarks	Regulatory list
Talc (Mg <sub>3</sub> H <sub>2</sub> (SiO <sub>3</sub> ) <sub>4</sub> ) 14807-96-6 [TALC (CONTAINING NO ASBESTOS FIBERS)]		2	Time Weighted Average (TWA):		GCC TLV
Talc (Mg <sub>3</sub> H <sub>2</sub> (SiO <sub>3</sub> ) <sub>4</sub> ) 14807-96-6 [TALC (NOT CONTAINING ASBESTOS FIBERS) INHALED]		2	Time Weighted Average (TWA):		KW OEL
Talc (Mg <sub>3</sub> H <sub>2</sub> (SiO <sub>3</sub> ) <sub>4</sub> ) 14807-96-6 [TALC (NOT CONTAINING ASBESTOS FIBERS) INHALED]		1.000	Harmful Concentration for risk to health and life:		KW OEL
Limestone 1317-65-3 [MARBLE (CALCIUM CARBONATE), INHALED]			Harmful Concentration for risk to health and life:	Unknown	KW OEL
Limestone 1317-65-3 [MARBLE (CALCIUM CARBONATE), TOTAL]			Harmful Concentration for risk to health and life:	Unknown	KW OEL
Limestone 1317-65-3 [MARBLE (CALCIUM CARBONATE), TOTAL]		10	Time Weighted Average (TWA):		KW OEL
Limestone 1317-65-3 [MARBLE (CALCIUM CARBONATE), INHALED]		5	Time Weighted Average (TWA):		KW OEL
Barium sulfate 7727-43-7 [BARIUM SULFATE]		10	Time Weighted Average (TWA):		GCC TLV
Barium sulfate 7727-43-7 [PARTICULATES, TOTAL]			Harmful Concentration for risk to health and life:	Unknown	KW OEL
Barium sulfate 7727-43-7 [PARTICULATES, TOTAL]		15	Time Weighted Average (TWA):		KW OEL
Barium sulfate 7727-43-7 [PARTICULATES, INHALED]		5	Time Weighted Average (TWA):		KW OEL
Barium sulfate 7727-43-7 [PARTICULATES, INHALED]			Harmful Concentration for risk to health and life:	Unknown	KW OEL
Titanium dioxide 13463-67-7 [TITANIUM DIOXIDE]		10	Time Weighted Average (TWA):		GCC TLV
Titanium dioxide 13463-67-7 [TITANIUM DIOXIDE]		5.000	Harmful Concentration for risk to health and life:		KW OEL
Titanium dioxide 13463-67-7 [TITANIUM DIOXIDE]		10	Time Weighted Average (TWA):		KW OEL

**Occupational Exposure Limits**

Valid for  
Israel

Ingredient [Regulated substance]	ppm	mg/m <sup>3</sup>	Value type	Short term exposure limit category / Remarks	Regulatory list
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Talc (Mg <sub>3</sub> H <sub>2</sub> (SiO <sub>3</sub> ) <sub>4</sub> ) 14807-96-6 [Talc, containing no asbestos fibers, respirable fraction]		2	Time Weighted Average (TWA):		IL OEL
Limestone 1317-65-3 [Particles (insoluble or poorly soluble) not otherwise specified, inhalable particles]		10	Time Weighted Average (TWA):		IL OEL
Limestone 1317-65-3 [Particles (insoluble or poorly soluble) not otherwise specified, respirable particles]		3	Time Weighted Average (TWA):		IL OEL
Barium sulfate 7727-43-7 [Barium sulfate, inhalable fraction]		5	Time Weighted Average (TWA):		IL OEL
Titanium dioxide 13463-67-7 [Titanium dioxide, finescale particles, respirable fraction]		2,5	Time Weighted Average (TWA):		IL OEL
Titanium dioxide 13463-67-7 [Titanium dioxide, nanoscale particles, respirable fraction]		0,2	Time Weighted Average (TWA):		IL OEL

**Occupational Exposure Limits**

Valid for  
Kenya

Ingredient [Regulated substance]	ppm	mg/m <sup>3</sup>	Value type	Short term exposure limit category / Remarks	Regulatory list
Talc (Mg <sub>3</sub> H <sub>2</sub> (SiO <sub>3</sub> ) <sub>4</sub> ) 14807-96-6 [TALC TOTAL INHALABLE DUST]		10	Time-weighted average (TWA) OEL-RL:		KE OEL-RL
Talc (Mg <sub>3</sub> H <sub>2</sub> (SiO <sub>3</sub> ) <sub>4</sub> ) 14807-96-6 [TALC RESPIRABLE DUST]		1	Time-weighted average (TWA) OEL-RL:		KE OEL-RL
Limestone 1317-65-3 [MARBLE TOTAL INHALABLE DUST LIMESTONE TOTAL INHALABLE DUST CALCIUM CARBONATE TOTAL INHALABLE DUST]		10	Time-weighted average (TWA) OEL-RL:		KE OEL-RL
Limestone 1317-65-3 [MARBLE RESPIRABLE DUST CALCIUM CARBONATE RESPIRABLE DUST LIMESTONE RESPIRABLE DUST]		5	Time-weighted average (TWA) OEL-RL:		KE OEL-RL
Barium sulfate 7727-43-7 [BARIUM SULPHATE, RESPIRABLE DUST]		2	Time-weighted average (TWA) OEL-RL:		KE OEL-RL
Titanium dioxide 13463-67-7 [TITANIUM DIOXIDE TOTAL INHALABLE DUST]		10	Time-weighted average (TWA) OEL-RL:		KE OEL-RL
Titanium dioxide 13463-67-7 [TITANIUM DIOXIDE RESPIRABLE DUST]		5	Time-weighted average (TWA) OEL-RL:		KE OEL-RL

**Biological Exposure Indices:**  
None

**8.2. Exposure controls:**

Respiratory protection:

Suitable breathing mask when there is inadequate ventilation.  
 Combination filter: ABEKP (EN 14387)  
 This recommendation should be matched to local conditions.

Hand protection:

In the case of longer contact protective gloves made from nitrile rubber are recommended according to EN 374.  
 material thickness > 0.1 mm  
 Perforation time > 480 minutes

In the case of longer and repeated contact please note that in practice the penetration times may be considerably shorter than those determined according to EN 374. The protective gloves must always be checked for their suitability for use at the specific workplace (e.g. mechanical and thermal stress, product compatibility, antistatic effects, etc.). The gloves must be replaced immediately at the first signs of wear and tear. The information provided by the manufacturers and given in the relevant trade association regulations for industrial safety must always be observed. We recommend that a hand care plan is drawn up in cooperation with a glove manufacturer and the trade association in accordance with the local operating conditions.

Eye protection:

Goggles which can be tightly sealed.  
 Protective eye equipment should conform to EN166.

Skin protection:

Suitable protective clothing  
 Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

**SECTION 9: Physical and chemical properties**

**9.1. Information on basic physical and chemical properties**

Delivery form	liquid, paste
Colour	Gray / Grey
Odor	Aromatic
Physical state	liquid
Melting point	Currently under determination
Initial boiling point	Currently under determination
Flammability	Currently under determination
Explosive limits	Currently under determination
Flash point	Not applicable
Auto-ignition temperature	Currently under determination
Decomposition temperature	Currently under determination
pH	Currently under determination
Viscosity (kinematic)	Currently under determination
Solubility (qualitative)	insoluble in water
Partition coefficient: n-octanol/water	Currently under determination
Vapour pressure	Currently under determination
Density (30 °C (86 °F))	1,80 - 1,90 g/cm <sup>3</sup> no method / method unknown
Relative vapour density:	Currently under determination
Particle characteristics	Currently under determination

**9.2. Other information**

No data available / Not applicable

**SECTION 10: Stability and reactivity**

**10.1. Reactivity**

Reaction with acids: production of heat and carbon dioxide.

**10.2. Chemical stability**

Stable under recommended storage conditions.

**10.3. Possibility of hazardous reactions**

See section reactivity

**10.4. Conditions to avoid**

None if used for intended purpose.

**10.5. Incompatible materials**

See section reactivity.

**10.6. Hazardous decomposition products**

None known.

## SECTION 11: Toxicological information

**General toxicological information:**

Cross-reactions with other epoxide compounds possible.

**11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008****Acute oral toxicity:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Value type	Value	Species	Method
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)] bisoxirane 1675-54-3	LD50	> 2.000 mg/kg	rat	OECD Guideline 420 (Acute Oral Toxicity)
oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	LD50	26.800 mg/kg	rat	not specified

**Acute dermal toxicity:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Value type	Value	Species	Method
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)] bisoxirane 1675-54-3	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	LD50	> 4.000 mg/kg	rabbit	not specified

**Acute inhalative toxicity:**

No data available.

**Skin corrosion/irritation:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)] bisoxirane 1675-54-3	irritating			Weight of evidence
oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	moderately irritating	24 h	rabbit	EPA OTS 798.4470 (Acute Dermal Irritation)

**Serious eye damage/irritation:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)] bisoxirane 1675-54-3	irritating			Weight of evidence
oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	not irritating		rabbit	equivalent or similar to OECD Guideline 405 (Acute Eye Irritation / Corrosion)

**Respiratory or skin sensitization:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)] bisoxirane 1675-54-3	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	sensitising	Buehler test	guinea pig	EPA OPPTS 870.2600 (Skin Sensitisation)

**Germ cell mutagenicity:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)] bisoxirane 1675-54-3	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 472 (Genetic Toxicology: Escherichia coli, Reverse Mutation Assay)
oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	positive	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)] bisoxirane 1675-54-3	negative	oral: gavage		mouse	not specified
oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	negative	intraperitoneal		mouse	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	negative	intraperitoneal		rat	equivalent or similar to OECD Guideline 475 (Mammalian Bone Marrow Chromosome Aberration Test)
oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	negative	oral: gavage		rat	OECD Guideline 488 (In Vivo Transgenic Cell Gene Mutation Assays)

**Carcinogenicity**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Sex	Method
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)] bisoxirane 1675-54-3	not carcinogenic	dermal	2 y daily	mouse	male	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)] bisoxirane 1675-54-3	not carcinogenic	oral: gavage	2 y daily	rat	male/female	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)

**Reproductive toxicity:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Test type	Route of application	Species	Method
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)] bisoxirane 1675-54-3	NOAEL P $\geq$ 50 mg/kg NOAEL F1 $\geq$ 750 mg/kg NOAEL F2 $\geq$ 750 mg/kg	Two generation study	oral: gavage	rat	OECD Guideline 416 (Two-Generation Reproduction Toxicity Study)
oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	NOAEL P 40 mg/kg	one-generation study	oral: gavage	rat	OECD Guideline 443 (Extended One-Generation Reproductive Toxicity Study)

**STOT-single exposure:**

No data available.

**STOT-repeated exposure:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)] bisoxirane 1675-54-3	NOAEL 50 mg/kg	oral: gavage	14 w daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	NOAEL $\geq$ 1 mg/kg	oral: gavage	13 w 5 d/w	rat	OECD Guideline 411 (Subchronic Dermal Toxicity: 90-Day Study)

**Aspiration hazard:**

No data available.

**11.2 Information on other hazards**

**11.2.1 Endocrine disrupting properties**

No data available.

## SECTION 12: Ecological information

**General ecological information:**

Do not empty into drains, soil or bodies of water.

**12.1. Toxicity****Toxicity (Fish):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	LC50	1,75 mg/l	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	LL50	> 100 mg/l	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)

**Toxicity (aquatic invertebrates):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	EC50	1,7 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	EL50	7,2 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

**Chronic toxicity (aquatic invertebrates):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	NOEC	0,3 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	NOELR	56 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)

**Toxicity (Algae):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	EC50	> 11 mg/l	72 h	Scenedesmus capricornutum	OECD Guideline 201 (Alga, Growth Inhibition Test)
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	NOEC	4,2 mg/l	72 h	Scenedesmus capricornutum	OECD Guideline 201 (Alga, Growth Inhibition Test)

#### Toxicity (microorganisms):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	IC50	> 100 mg/l	3 h	activated sludge, industrial	other guideline:

## 12.2. Persistence and degradability

#### Biodegradability (Screening Tests):

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	not readily biodegradable.	aerobic	5 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	readily biodegradable	aerobic	87 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)

#### (Bio)degradability (Simulation Tests):

No data available.

## 12.3. Bioaccumulative potential

**Partition Coefficient (octanol/water)**

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	LogPow	Temperature	Method
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	3,242	25 °C	EU Method A.8 (Partition Coefficient)
oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	3,77	20 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)

**Bioconcentration factor (BCF)**

No data available.

**12.4. Mobility in soil**

No data available.

**12.5. Results of PBT / vPvB / PMT / vPvM assessment****PBT/vPvB**

This mixture does not contain any substances that are assessed to be a PBT or vPvB. Based on available data, the classification criteria are not met.

**PMT/vPvM**

This mixture does not contain any substances that are assessed to be a PMT or vPvM. Based on available data, the classification criteria are not met.

**12.6. Endocrine disrupting properties**

No data available.

**12.7. Other adverse effects**

No data available.

**SECTION 13: Disposal considerations****13.1. Waste treatment methods**

Product disposal:

Dispose of waste and residues in accordance with local authority requirements.

Disposal of uncleaned packages:

Use packages for recycling only when totally empty.

Waste code

080409

**SECTION 14: Transport information**

**14.1. UN number or ID number**

ADR	3082
RID	3082
ADN	3082
IMDG	3082
IATA	3082

**14.2. UN proper shipping name**

ADR	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)
RID	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)
ADN	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)
IMDG	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)
IATA	Environmentally hazardous substance, liquid, n.o.s. (Epoxy resin)

**14.3. Transport hazard class(es)**

ADR	9
RID	9
ADN	9
IMDG	9
IATA	9

**14.4. Packing group**

ADR	III
RID	III
ADN	III
IMDG	III
IATA	III

**14.5. Environmental hazards**

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	Marine pollutant
IATA	not applicable

**14.6. Special precautions for user**

ADR	not applicable
	Tunnelcode:

RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

The transport classifications in this section apply generally to packed and bulk goods alike. For containers with a net volume of no more than 5 L for liquid substances or a net mass of no more than 5 kg for solid substances per individual or inner package, the exemptions SP 375 (ADR), A197 (IATA), 2.10.2.7 (IMDG), NZ 4.3(10) may be applied, which can result in a deviation from the transport classification for packed goods.

**14.7. Maritime transport in bulk according to IMO instruments**

not applicable

**SECTION 15: Regulatory information**

**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

No information available:

Ozone Depleting Substance (ODS) (Regulation (EC) No 2024/590):	Not applicable
Persistent organic pollutants (Regulation (EU) 2019/1021):	Not applicable

**15.2. Chemical safety assessment**

A chemical safety assessment has not been carried out.

**SECTION 16: Other information**

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H319 Causes serious eye irritation.
- H360F May damage fertility.
- H411 Toxic to aquatic life with long lasting effects.

Abbreviations and acronyms:

- ADG(-Code): Australian Dangerous Goods (Code)
- ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
- ADR : European Agreement concerning the International Carriage of Dangerous Goods by Road
- ASTM: American Society for Testing and Materials
- ATE: acute toxicity estimate
- AS: Australian Standard
- AwSV: Ordinance on Installations for the Handling of Substances Hazardous to Water
- CAS: Chemical Abstract Service
- CLP: Regulation (EC) No 1272/2008
- CMR: cancerogenic, mutagenic or reprotoxic
- DIN: German Institute for Standardization
- ECx: Effective concentration (x% effective level)
- ECHA: European Chemicals Agency
- EC-Number: Substance number in the EU-inventories EINECS/ELINCS
- ECTLV: European community threshold limit value
- ED: Substance identified as having endocrine disrupting properties
- EINECS: European Inventory of Existing Commercial Chemical Substances
- ELINCS: European List of Notified Chemical Substances
- EN : European Standard
- ENCS: Japanese chemical inventory
- EPA: US Environmental Protection Agency
- EU: European Union
- EU EXPLD1: Substance listed in Annex I, Reg (EC) No. 2019/1148
- EU EXPLD2: Substance listed in Annex II, Reg (EC) No. 2019/1148
- EWC: European Waste Catalogue
- GHS: Globally Harmonised System for Classification and Labelling of Chemicals
- GLP: Good Laboratory Practice
- HSNO: Hazardous Substances and New Organisms
- IARC: International Agency for Research of Cancer
- IATA: International Air Transport Association
- IBC-Code: International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk
- IC50: half maximal inhibitory concentration
- ICAO: International Civil Aviation Organization
- IMDG-Code: International Maritime Code for Dangerous Goods
- IMO: International Maritime Organization
- ISO: International Standardization Organisation
- LC50: Median lethal concentration
- LD50: Median lethal dose
- MARPOL: International Convention for the Prevention of Marine Pollution from Ships
- n.o.s.: not otherwise specified
- NO(A)EC: No (adverse) effect concentration
- NO(A)EL: No (adverse) effect level
- NZS: New Zealand Standard
- OECD: Organisation for Economic Co-operation and Development
- OEL: Occupational Exposure Limit
- OPPT: US EPA Office of Pollution Prevention and Toxics
- OPPTS: US EPA Office of Prevention, Pesticides and Toxic Substances
- PBT: Persistent, bioaccumulative, toxic
- PMT: Persistent, mobile and toxic
- (Q)SAR: (Quantitative) structure–activity relationship
- REACH: Regulation (EC) No. 1907/2006
- RID: Regulations concerning the International Transport of Dangerous Goods by Rail

SADT: Self Accelerating Decomposition Temperature  
SDS: Safety Data Sheet  
STOT: Specific Target Organ Toxicity  
STOT SE: Specific Target Organ Toxicity - single exposure  
STOT RE: Specific Target Organ Toxicity - repeated exposure  
SUSMP: Standard for the Uniform Scheduling of Medicines and Poisons  
SVHC: Substance of very high concern (REACH Candidate List)  
TRGS: German Technical Rules for hazardous substances  
UN: United Nations  
VOC: Volatile Organic Compound  
814.018 VOC Reg CH: Swiss Ordinance 814.018 on the Incentive Tax on Volatile Organic Compounds  
vPvB: Very persistent, very bioaccumulative  
vPvM: Very persistent and very mobile  
VwVwS: Administrative Regulation on Substances Hazardous to Waters  
WGK: Water hazard class

**Further information:**

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

This Safety Data Sheet has been generated based on Regulation (EC) No 1907/2006 and it is applicable for Gulf Cooperation Council (GCC) and Africa only. No warranty or representation of any kind is given as to compliance with any statutory laws or regulations of any other jurisdiction or territory, including export laws and regulations. Please confirm that the information provided herein conforms to the substantive export or other law of any other jurisdiction prior to export. Please contact Henkel Product Safety and Regulatory affairs for additional assistance.

Dear Customer,

Henkel is committed to creating a sustainable future by promoting opportunities along the entire value chain. If you would like to contribute by switching from a paper to the electronic version of SDS, please contact the local Customer Service representative. We recommend to use a non-personal email address (e.g. SDS@your\_company.com).

Product is intended for professional use.

**Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.**