

Safety Data Sheet



Revision Number: 005.0

Issue date: 10/18/2022

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: Loctite Epoxy Plastic 5 Minute Hardener
Product type/use: Epoxy Hardener
Restriction of Use: None identified
Company address: Henkel Corporation
One Henkel Way
Rocky Hill, Connecticut 06067

IDH number: 1436013
Item number: 1360788_1436013
Region: United States
Contact information:
Telephone: +1 (860) 571-5100
MEDICAL EMERGENCY Phone: Poison Control Center
1-877-671-4608 (toll free) or 1-303-592-1711
TRANSPORT EMERGENCY Phone: CHEMTREC
1-800-424-9300 (toll free) or 1-703-527-3887
Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: CAUSES SEVERE SKIN BURNS AND EYE DAMAGE.
MAY CAUSE AN ALLERGIC SKIN REACTION.

HAZARD CLASS	HAZARD CATEGORY
SKIN CORROSION	1B
SERIOUS EYE DAMAGE	1
SKIN SENSITIZATION	1

PICTOGRAM(S)



Precautionary Statements

Prevention: Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, clothing, eye and face protection.

Response: IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. Wash contaminated clothing before reuse.

Storage: Store locked up.

Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
N-Aminoethylpiperazine	140-31-8	5 - 10
Aliphatic Amines~		5 - 10
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	1 - 5
Silica, amorphous, fumed, cryst.-free	112945-52-5	1 - 5

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* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	Move to fresh air. If breathing is difficult, give oxygen. If symptoms develop and persist, get medical attention.
Skin contact:	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. If symptoms develop and persist, get medical attention. Wash clothing before reuse. Thoroughly clean shoes before reuse.
Eye contact:	Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention.
Ingestion:	DO NOT induce vomiting unless directed to do so by medical personnel. Get medical attention.
Symptoms:	See Section 11.
Notes to physician:	Treat symptomatically and supportively.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
Unusual fire or explosion hazards:	In case of fire, keep containers cool with water spray.
Hazardous combustion products:	Oxides of carbon. Oxides of nitrogen. Oxides of sulfur. Amines. Nitric acid.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Remove all sources of ignition. Wear appropriate protective equipment and clothing during clean-up. Prevent further leakage or spillage if safe to do so. Do not allow product to enter sewer or waterways.
Clean-up methods:	Store in a closed container until ready for disposal. Absorb spill with inert material. Shovel material into appropriate container for disposal. Dispose of according to Federal, State and local governmental regulations.

7. HANDLING AND STORAGE

Handling:	Keep away from heat, spark and flame. Keep container closed. Avoid breathing vapors or mists of this product. Avoid contact with eyes, skin and clothing. Wash thoroughly after handling.
Storage:	For safe storage, store at or below 37.8 °C (100°F) Store in original container until ready to use. Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
N-Aminoethylpiperazine	None	None	None	None
Aliphatic Amines~	None	None	None	None
2,4,6-tris(dimethylaminomethyl)phenol	None	None	None	None
Silica, amorphous, fumed, cryst.-free	3 mg/m3 TWA Respirable particles. 10 mg/m3 TWA Inhalable particles.	20 MPPCF TWA 0.8 mg/m3 TWA 50 MPPCF TWA Total dust. 5 mg/m3 TWA Respirable fraction. 15 mg/m3 TWA Total dust. 15 MPPCF TWA Respirable fraction.	None	None

Engineering controls:	Use local ventilation if general ventilation is insufficient to maintain vapor concentration below established exposure limits.
Respiratory protection:	Use a NIOSH approved air-purifying respirator if the potential to exceed established exposure limits exists.
Eye/face protection:	Safety goggles or safety glasses with side shields.
Skin protection:	Chemical resistant, impermeable gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Amber, Clear
Odor:	Amine, Mercaptan
Odor threshold:	Not available.
pH:	Not available.
Vapor pressure:	Not available.
Boiling point/range:	Not available.
Melting point/ range:	Not available.
Specific gravity:	1.04
Vapor density:	Not available.
Flash point:	> 93 °C (> 199.4 °F) Tagliabue closed cup
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Flammability:	Not applicable
Evaporation rate:	Not available.
Solubility in water:	Slightly soluble
Partition coefficient (n-octanol/water):	Not available.
VOC content:	0.38 %; 3.7 g/l EPA Method 24
Viscosity:	Not available.
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable
Hazardous reactions:	Will not occur.
Hazardous decomposition products:	Oxides of nitrogen. Oxides of carbon. Oxides of sulfur. Amines. Nitric acid.
Incompatible materials:	This product may react with strong acids, bases and oxidizing agents. Organic acids. Mineral acids. Sodium hypochlorite. This product slowly corrodes copper, aluminum, zinc and galvanized surfaces. Reaction with peroxides may result in violent decomposition of peroxide possibly creating an explosion.
Reactivity:	Not available.
Conditions to avoid:	Excessive heat. Store away from incompatible materials.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation:	Respiratory tract burns. May cause respiratory tract irritation. May cause irritation to nose and throat. Lung damage.
Skin contact:	Causes skin burns. May cause allergic skin reaction. May be harmful if absorbed through skin. Rash. Redness. Tissue damage.
Eye contact:	Causes serious eye damage. Severe eye irritation. Burns. Redness. Tissue damage.
Ingestion:	May be harmful if swallowed. May cause burns of mouth and throat if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
N-Aminoethylpiperazine	None	Irritant, Corrosive, Allergen
Aliphatic Amines~	None	No Data
2,4,6-tris(dimethylaminomethyl)phenol	None	Irritant, Allergen
Silica, amorphous, fumed, cryst.-free	None	No Data

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
N-Aminoethylpiperazine	No	No	No
Aliphatic Amines~	No	No	No
2,4,6-tris(dimethylaminomethyl)phenol	No	No	No
Silica, amorphous, fumed, cryst.-free	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name:	Amines, liquid, corrosive, n.o.s. (Aminoethylpiperazine, Aliphatic amines)
Hazard class or division:	8
Identification number:	UN 2735
Packing group:	II

International Air Transportation (ICAO/IATA)

Proper shipping name: Amines, liquid, corrosive, n.o.s. (Aminoethylpiperazine, Aliphatic amines)
Hazard class or division: 8
Identification number: UN 2735
Packing group: II

Water Transportation (IMO/IMDG)

Proper shipping name: AMINES, LIQUID, CORROSIVE, N.O.S. (Aminoethylpiperazine, Aliphatic amines)
Hazard class or division: 8
Identification number: UN 2735
Packing group: II

15. REGULATORY INFORMATION**United States Regulatory Information**

TSCA 8 (b) Inventory Status: All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
TSCA 12 (b) Export Notification: None above reporting de minimis
CERCLA/SARA Section 302 EHS: None above reporting de minimis.
CERCLA/SARA Section 311/312: Immediate Health
CERCLA/SARA Section 313: None above reporting de minimis.
California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 3,5,8,10,11,13,15

Prepared by: Product Safety and Regulatory Affairs

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