



Revision Number: 001.5

Issue date: 03/19/2024

## 1. PRODUCT AND COMPANY IDENTIFICATION

<b>Product name:</b>	<b>Loctite Epoxy Instant Mix General Purpose 5 Minute Resin</b>	<b>IDH number:</b>	1071291
<b>Product type/use:</b>	Epoxy resin	<b>Item number:</b>	2797989_1071291
<b>Restriction of Use:</b>	None identified	<b>Region:</b>	United States
<b>Company address:</b>	<b>Contact information:</b>		
Henkel Corporation	Telephone: +1 (860) 571-5100		
One Henkel Way	MEDICAL EMERGENCY Phone: Poison Control Center		
Rocky Hill, Connecticut 06067	1-877-671-4608 (toll free) or 1-303-592-1711		
	TRANSPORT EMERGENCY Phone: CHEMTREC		
	1-800-424-9300 (toll free) or 1-703-527-3887		
	Internet: www.henkelna.com		

## 2. HAZARDS IDENTIFICATION

### EMERGENCY OVERVIEW

**WARNING:** CAUSES SKIN IRRITATION.  
MAY CAUSE AN ALLERGIC SKIN REACTION.  
CAUSES SERIOUS EYE IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1

### PICTOGRAM(S)



### Precautionary Statements

<b>Prevention:</b>	Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection.
<b>Response:</b>	IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.
<b>Storage:</b>	Not prescribed
<b>Disposal:</b>	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

## 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
phenyl glycidyl ether	122-60-1	0 - 1
Epichlorohydrin-4,4'-isopropylidene diphenol resin	25068-38-6	90 - 100

\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

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## 4. FIRST AID MEASURES

<b>Inhalation:</b>	Move to fresh air. If symptoms develop and persist, get medical attention.
<b>Skin contact:</b>	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. If symptoms develop and persist, get medical attention.
<b>Eye contact:</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention.
<b>Ingestion:</b>	Keep individual calm. DO NOT induce vomiting unless directed to do so by medical personnel. If symptoms develop and persist, get medical attention.
<b>Symptoms:</b>	See Section 11.
<b>Notes to physician:</b>	Treat symptomatically and supportively.

## 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Water spray (fog), foam, dry chemical or carbon dioxide.
<b>Special firefighting procedures:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
<b>Unusual fire or explosion hazards:</b>	In case of fire, keep containers cool with water spray. Closed containers may rupture (due to build up of pressure) when exposed to extreme heat.
<b>Hazardous combustion products:</b>	Oxides of carbon. Irritating organic fragments.

## 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Do not allow product to enter sewer or waterways. Remove all sources of ignition. Wear appropriate protective equipment and clothing during clean-up. Prevent further leakage or spillage if safe to do so.
<b>Clean-up methods:</b>	Absorb spill with inert material. Shovel material into appropriate container for disposal. Dispose of according to Federal, State and local governmental regulations.

## 7. HANDLING AND STORAGE

<b>Handling:</b>	Do not breathe gas/fumes/vapor/spray. Avoid contact with eyes, skin and clothing. Wash thoroughly after handling. Keep container closed.
<b>Storage:</b>	Store in original container until ready to use. Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
phenyl glycidyl ether	0.1 ppm TWA (SKIN) (Dermal sensitization)	10 ppm (60 mg/m <sup>3</sup> ) PEL	None	None
Epichlorohydrin-4,4'-isopropylidene diphenol resin	None	None	None	None

<b>Engineering controls:</b>	Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.
<b>Respiratory protection:</b>	Use a NIOSH approved air-purifying respirator if the potential to exceed established exposure limits exists.
<b>Eye/face protection:</b>	Safety goggles or safety glasses with side shields.
<b>Skin protection:</b>	Chemical resistant, impermeable gloves.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Liquid
<b>Color:</b>	Clear
<b>Odor:</b>	None
<b>Odor threshold:</b>	Not available.
<b>pH:</b>	Not applicable, Product is non-soluble (in water).
<b>Vapor pressure:</b>	< 0.13 kPa (180 °C (356°F)) no method / method unknown < 0.13 kPa (180 °C (356°F)) Supplier method
<b>Boiling point/range:</b>	> 260.2 °C (> 500.4 °F)> 260 °C (> 500°F)no method / method unknown
<b>Melting point/ range:</b>	Not applicable, Product is a liquid
<b>Melting point/ range:</b>	Not available.
<b>Specific gravity:</b>	1.04
<b>Vapor density:</b>	Not available.
<b>Flash point:</b>	> 150 °C (> 302°F) Cleveland open cup
<b>Flammable/Explosive limits - lower:</b>	Not available.
<b>Flammable/Explosive limits - upper:</b>	Not available.
<b>Autoignition temperature:</b>	Not available.
<b>Flammability:</b>	The product is not flammable.
<b>Evaporation rate:</b>	Not available.
<b>Solubility in water:</b>	Not soluble
<b>Partition coefficient (n-octanol/water):</b>	
<b>Partition coefficient (n-octanol/water):</b>	Not available.
<b>VOC content:</b>	0.1 % (value for resin and hardener together)
<b>Viscosity:</b>	6,000 - 8,000 cp
<b>Decomposition temperature:</b>	Not available.

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable
<b>Hazardous reactions:</b>	Will not occur.
<b>Hazardous decomposition products:</b>	None
<b>Incompatible materials:</b>	Strong acids. Strong oxidizing agents. Halogenated compounds. Strong mineral acids. Reactive metals. Sodium hypochlorite. Calcium hypochlorite. Nitrous acid and other nitrosating agents.
<b>Reactivity:</b>	Not available.
<b>Conditions to avoid:</b>	Excessive heat. Store away from incompatible materials.

## 11. TOXICOLOGICAL INFORMATION

<b>Relevant routes of exposure:</b>	Skin, Inhalation, Eyes
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**Potential Health Effects/Symptoms**

**Inhalation:** Mild respiratory tract irritation.  
**Skin contact:** Allergic skin reaction. Moderate skin irritation.  
**Eye contact:** Moderate eye irritation. Redness.  
**Ingestion:** Not expected under normal conditions of use.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
phenyl glycidyl ether	Oral LD50 (Rat) = 2.5 g/kg Oral LD50 (Mouse) = 1,400 mg/kg Dermal LD50 (Rabbit) = 1,500 mg/kg Inhalation LC50 (Rat, 4 h) = 1,984 mg/m3 Inhalation LC50 (Mouse, 4 h) = > 100 ppm	Allergen, Blood, Bone Marrow, Central nervous system, Immune system, Irritant, Reproductive, Respiratory, Some evidence of carcinogenicity
Epichlorohydrin-4,4'-isopropylidene diphenol resin	None	Allergen, Irritant

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
phenyl glycidyl ether	No	Group 2B	No
Epichlorohydrin-4,4'-isopropylidene diphenol resin	No	No	No

**12. ECOLOGICAL INFORMATION**

**Ecological information:** Harmful to aquatic organisms.

**13. DISPOSAL CONSIDERATIONS**

**Information provided is for unused product only.**

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal.

**14. TRANSPORT INFORMATION**

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

**U.S. Department of Transportation Ground (49 CFR)**

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

**International Air Transportation (ICAO/IATA)**

**Proper shipping name:** Environmentally hazardous substance, liquid, n.o.s. (Bisphenol-A Epichlorohydrin resin)  
**Hazard class or division:** 9  
**Identification number:** UN 3082  
**Packing group:** III

**Water Transportation (IMO/IMDG)**

**Proper shipping name:** ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-A Epichlorohydrin resin)  
**Hazard class or division:** 9  
**Identification number:** UN 3082  
**Packing group:** III

**15. REGULATORY INFORMATION**

**United States Regulatory Information**

**TSCA 8 (b) Inventory Status:** All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.

**TSCA 12 (b) Export Notification:** None above reporting de minimis

**CERCLA/SARA Section 302 EHS:** None above reporting de minimis.  
**CERCLA/SARA Section 311/312:** Immediate Health, Delayed Health

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**CERCLA/SARA Section 313:** None above reporting de minimis.

**California Proposition 65:** This product contains a chemical known in the State of California to cause cancer.

#### Canada Regulatory Information

**CEPA DSL/NDSL Status:** All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

## 16. OTHER INFORMATION

**This safety data sheet contains changes from the previous version in sections:** Reviewed SDS. Reissued with new date.

**Prepared by:** Product Safety and Regulatory Affairs

**Issue date:** 03/19/2024

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