



Revision Number: 005.0

Issue date: 07/20/2022

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: Loctite PL Premium Max Construction Adhesive **IDH number:** 2292244
Product type/use: Adhesive
Restriction of Use: None identified **Region:** United States
Company address: Henkel Corporation
 One Henkel Way
 Rocky Hill, Connecticut 06067
Contact information:
 Telephone: +1 (860) 571-5100
 MEDICAL EMERGENCY Phone: Poison Control Center
 1-877-671-4608 (toll free) or 1-303-592-1711
 TRANSPORT EMERGENCY Phone: CHEMTREC
 1-800-424-9300 (toll free) or 1-703-527-3887
 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW	
DANGER:	MAY CAUSE AN ALLERGIC SKIN REACTION. CAUSES SERIOUS EYE IRRITATION. MAY CAUSE CANCER. CAUSES DAMAGE TO ORGANS THROUGH PROLONGED OR REPEATED EXPOSURE.

HAZARD CLASS	HAZARD CATEGORY
EYE IRRITATION	2A
SKIN SENSITIZATION	1
CARCINOGENICITY	1A
SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE	1

PICTOGRAM(S)

Precautionary Statements

Prevention: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe dust or fumes. Wash affected area thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, clothing, eye and face protection.

Response: IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF exposed or concerned: Get medical attention. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Wash contaminated clothing before reuse.

Storage: Store locked up.

Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
------------------------	------------	-------------

IDH number: 2292244

Product name: Loctite PL Premium Max Construction Adhesive

Quartz (SiO ₂), <1% respirable	14808-60-7	50 - 60
Limestone	1317-65-3	10 - 20
Trimethoxyphenylsilane	2996-92-1	1 - 5
Trimethoxyvinylsilane	2768-02-7	1 - 5
Gamma-glycidoxypropyl trimethoxysilane	2530-83-8	0.1 - 1
3-(Trimethoxysilyl)propylamine	13822-56-5	0.1 - 1

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

Exposure to moisture during cure will release 1-2% methanol.

4. FIRST AID MEASURES

Inhalation:	Move to fresh air. If symptoms persist, seek medical advice.
Skin contact:	Wash with soap and water. If skin irritation persists, call a physician. Wipe off paste with paper towel or cloth.
Eye contact:	Flush with copious amounts of water, preferably, lukewarm water for at least 15 minutes, holding eyelids open all the time. If symptoms develop and persist, get medical attention.
Ingestion:	Do not induce vomiting. If a person feels unwell or symptoms of skin irritation appear, consult a physician.
Symptoms:	See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media:	carbon dioxide, foam, powder, water spray jet, fine water spray
Special firefighting procedures:	Wear protective equipment. Wear self-contained breathing apparatus.
Unusual fire or explosion hazards:	None identified.
Hazardous combustion products:	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Store in a partly filled, closed container until disposal. Spilled material will solidify. Scrape up as much material as possible. Maintain good ventilation for large spills.

7. HANDLING AND STORAGE

Handling:	Do not wear contact lenses. Avoid contact with eyes, skin and clothing. Keep out of the reach of children. Protect from moisture. Use only with adequate ventilation.
Storage:	For safe storage, store between -20 °C (-4°F) and 40 °C (104°F) Store in a cool, dry area. Avoid moisture.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Quartz (SiO ₂), <1% respirable	0.025 mg/m ³ TWA Respirable fraction.	0.05 mg/m ³ TWA (Respirable dust.) (Respirable dust.) 0.025 mg/m ³ OSHA_ACT (Respirable dust.) 0.05 mg/m ³ PEL Respirable dust. 2.4 MPPCF TWA Respirable. 0.1 mg/m ³ TWA Respirable.	None	None
Limestone	10 mg/m ³ TWA Inhalable particles. 3 mg/m ³ TWA Respirable particles. 10 mg/m ³ TWA Total dust.	5 mg/m ³ PEL Respirable fraction. 15 mg/m ³ PEL Total dust. 5 mg/m ³ TWA Respirable fraction. 50 MPPCF TWA Total dust. 15 mg/m ³ TWA Total dust. 15 MPPCF TWA Respirable fraction.	None	None
Trimethoxyphenylsilane	None	None	None	None
Trimethoxyvinylsilane	None	None	None	None
Gamma-glycidoxypropyl trimethoxysilane	None	None	None	None
3-(Trimethoxysilyl)propylamine	None	None	None	None

Engineering controls:

Local exhaust ventilation is recommended when general ventilation is not sufficient to control airborne contamination below occupational exposure limits.

Respiratory protection:

Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Eye/face protection:

Safety goggles or safety glasses with side shields.

Skin protection:

Use impermeable gloves and protective clothing as necessary to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Solid
Color:	Gray
Odor:	Characteristic
Odor threshold:	Not available.
pH:	Not applicable
Vapor pressure:	Not applicable
Boiling point/range:	Not applicable
Melting point/ range:	Not applicable
Specific gravity:	1.6 - 1.7
Vapor density:	Heavier than air.
Flash point:	107 °C (224.6 °F)
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not applicable
Flammability:	Not applicable
Evaporation rate:	Not applicable
Solubility in water:	Insoluble
Partition coefficient (n-octanol/water):	Not available.
VOC content:	4 %; 64 g/l (by weight, calculated using CARB method; g/L less water, less exempts calculated using SCAQMD method)
Viscosity:	1,200,000 mPa.s
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	Will not occur.
Hazardous decomposition products:	Methanol is liberated slowly upon exposure to moisture.
Incompatible materials:	Oxidizing agents.
Reactivity:	Not available.
Conditions to avoid:	Exposure to moisture.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Inhalation, Skin contact, Eye contact

Potential Health Effects/Symptoms

Inhalation:	May be harmful if inhaled. Methanol is released during application and cure, which may affect the nervous system causing dizziness, headache or nausea. Abrasion of cured material such as by sanding or grinding could release respirable particles of silica quartz, a cancer hazard by inhalation. Normal use of this product causes no such release.
Skin contact:	Prolonged and/or repeated skin contact with this product may cause irritation/dermatitis.
Eye contact:	Vapors may irritate eyes. Contact with eyes will cause irritation. Symptoms include itching, burning, redness and tearing.
Ingestion:	Harmful if swallowed. Not expected under normal conditions of use.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Quartz (SiO ₂), <1% respirable	None	Immune system, Lung, Some evidence of carcinogenicity
Limestone	None	Nuisance dust
Trimethoxyphenylsilane	None	Irritant, Allergen
Trimethoxyvinylsilane	Inhalation LC50 (Rat, 4 h) = 2773 ppm	Irritant, Allergen
Gamma-glycidoxypropyl trimethoxysilane	Inhalation LC50 (Rat, 4 h) = > 5.3 mg/l	Allergen, Irritant
3-(Trimethoxysilyl)propylamine	None	Irritant, Allergen

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Quartz (SiO ₂), <1% respirable	Known To Be Human Carcinogen.	Group 1	Yes
Limestone	No	No	No
Trimethoxyphenylsilane	No	No	No
Trimethoxyvinylsilane	No	No	No
Gamma-glycidoxypropyl trimethoxysilane	No	No	No
3-(Trimethoxysilyl)propylamine	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

Water Transportation (IMO/IMDG)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis.

CERCLA/SARA Section 311/312: Delayed Health, Immediate Health

CERCLA/SARA Section 313: None above reporting de minimis.

California Proposition 65: This product contains a chemical known to the State of California to cause birth defects or other reproductive harm. This product contains a chemical known in the State of California to cause cancer.

Canada Regulatory Information

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: This Safety Data Sheet contains changes from the previous version in Section(s): 2, 3, 8, 11, 15

Prepared by: Product Safety and Regulatory Affairs

Issue date: 07/20/2022

DISCLAIMER: The data contained herein are furnished for information only and are believed to be reliable. However, Henkel Corporation and its affiliates ("Henkel") does not assume responsibility for any results obtained by persons over whose methods Henkel has no control. It is the user's responsibility to determine the suitability of Henkel's products or any production methods mentioned herein for a particular purpose, and to adopt such precautions as may be advisable for the protection of property and persons against any hazards that may be involved in the handling and use of any Henkel's products. In light of the foregoing, Henkel specifically disclaims all warranties, express or implied, including warranties of merchantability and fitness for a particular purpose, arising from sale or use of Henkel's products. Henkel further disclaims any liability for consequential or incidental damages of any kind, including lost profits.

This Safety Data Sheet has been generated based on OSHA Hazard Communication Standard (29 CFR 1910.1200) and provides information in accordance with U.S. federal law only. No warranty or representation of any kind is given with respect to the substantive or export laws of any other jurisdiction or country. Please confirm that the information provided herein conforms to the substantive export or other law of any other jurisdiction prior to export. Please contact Henkel Product Safety and Regulatory Affairs for additional assistance.