



Revision Number: 001.1

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1. PRODUCT AND COMPANY IDENTIFICATION

Product name:	Loctite Epoxy Instant Mix General Purpose 1 Minute Hardener	IDH number:	1808981
Product type:	2-Component epoxy adhesive	Item number:	1366072_1808981
Restriction of Use:	None identified	Region:	United States
Company address:	Contact information:		
Henkel Corporation	Telephone: +1 (860) 571-5100		
One Henkel Way	MEDICAL EMERGENCY Phone: Poison Control Center		
Rocky Hill, Connecticut 06067	1-877-671-4608 (toll free) or 1-303-592-1711		
	TRANSPORT EMERGENCY Phone: CHEMTREC		
	1-800-424-9300 (toll free) or 1-703-527-3887		
	Internet: www.henkelna.com		

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: CAUSES SEVERE SKIN BURNS AND EYE DAMAGE.

HAZARD CLASS	HAZARD CATEGORY
SKIN CORROSION	1B
SERIOUS EYE DAMAGE	1

PICTOGRAM(S)



Precautionary Statements

Prevention:	Wash affected area thoroughly after handling. Wear protective gloves, clothing, eye and face protection.
Response:	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Wash contaminated clothing before reuse.
Storage:	Store locked up.
Disposal:	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
N,N,N',N'-Tetramethyl-2,2'-oxybis(ethylamine)	3033-62-3	1 - 5

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* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.
Skin contact:	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. If symptoms develop and persist, get medical attention.
Eye contact:	Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention.
Ingestion:	DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Keep individual calm. Get medical attention.
Symptoms:	See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
Unusual fire or explosion hazards:	In case of fire, keep containers cool with water spray.
Hazardous combustion products:	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Oxides of nitrogen. Irritating organic fragments.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	Remove all sources of ignition. Immediately contact emergency personnel. Absorb spill with inert material. Shovel material into appropriate container for disposal.

7. HANDLING AND STORAGE

Handling:	Keep away from heat, spark and flame. Do not breathe gas/fumes/vapor/spray. Keep container closed. Avoid contact with eyes, skin and clothing. Wash thoroughly after handling.
Storage:	Store in original container until ready to use. Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
N,N,N',N'-Tetramethyl-2,2'-oxybis(ethylamine)	(SKIN) 0.05 ppm TWA 0.15 ppm STEL	None	None	None
Bicyclic amidine	None	None	None	None

Engineering controls:	Use local exhaust ventilation if the potential for airborne exposure exists.
Respiratory protection:	If ventilation is not sufficient to effectively prevent buildup of vapor/mist/fume/dust, appropriate NIOSH/MSHA respiratory protection must be provided.
Eye/face protection:	Safety goggles or safety glasses with side shields.
Skin protection:	Chemical resistant, impermeable gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Yellow
Odor:	Sulfur
Odor threshold:	Not available.
pH:	Not available.
Vapor pressure:	Not available.
Boiling point/range:	Not available.
Melting point/ range:	Not available.
Vapor density:	Not available.
Flash point:	121 - 204 °C (249.8 - 399.2 °F)
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Flammability:	Not applicable
Evaporation rate:	Not available.
Solubility in water:	Not available.
Partition coefficient (n-octanol/water):	Not available.
VOC content:	Not available.
Viscosity:	Not available.
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable
Hazardous reactions:	Will not occur.
Hazardous decomposition products:	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Oxides of nitrogen.
Incompatible materials:	This product may react with strong acids, bases and oxidizing agents.
Reactivity:	Not available.
Conditions to avoid:	Excessive heat. Store away from incompatible materials.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation: May cause nose, throat and lung irritation.
Skin contact: Corrosive to the skin. Contact with the skin or mucous membranes may cause severe irritation and burns.
Eye contact: Causes serious eye damage.
Ingestion: May be harmful if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
N,N,N',N'-Tetramethyl-2,2'-oxybis(ethylamine)	None	Irritant, Kidney, Eyes
Bicyclic amidine	None	No Target Organs

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
N,N,N',N'-Tetramethyl-2,2'-oxybis(ethylamine)	No	No	No
Bicyclic amidine	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number: This product, if discarded directly, would be a characteristic RCRA corrosive waste (D002).

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Corrosive liquid, basic, organic, n.o.s. (Bis(2-Dimethylaminoethyl)ether, 1,8-Diazabicyclo-5.4.0-undec-7-en)
Hazard class or division: 8
Identification number: UN 3267
Packing group: II

International Air Transportation (ICAO/IATA)

Proper shipping name: Corrosive liquid, basic, organic, n.o.s. (Bis(2-Dimethylaminoethyl)ether, 1,8-Diazabicyclo-5.4.0-undec-7-en)
Hazard class or division: 8
Identification number: UN 3267
Packing group: II

Water Transportation (IMO/IMDG)**Proper shipping name:**

CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (Bis(2-Dimethylaminoethyl)ether, 1,8-Diazabicyclo-5.4.0-undec-7-en)

Hazard class or division:

8

Identification number:

UN 3267

Packing group:

II

15. REGULATORY INFORMATION**United States Regulatory Information**

TSCA 8 (b) Inventory Status:	All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12 (b) Export Notification:	None above reporting de minimis
CERCLA/SARA Section 302 EHS:	None above reporting de minimis.
CERCLA/SARA Section 311/312:	Immediate Health, Delayed Health
CERCLA/SARA Section 313:	None above reporting de minimis.
California Proposition 65:	No California Proposition 65 listed chemicals are known to be present.

Canada Regulatory Information

CEPA DSL/NDSL Status:	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.
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16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

Prepared by: Product Safety and Regulatory Affairs

Issue date: 10/05/2018

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